

2022



ТОМСКИЕ
МЕБЕЛЬНЫЕ
ФАСАДЫ

CATALOGUE
OF DECORATIVE DOORS
FOR CABINETS

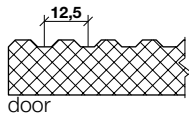
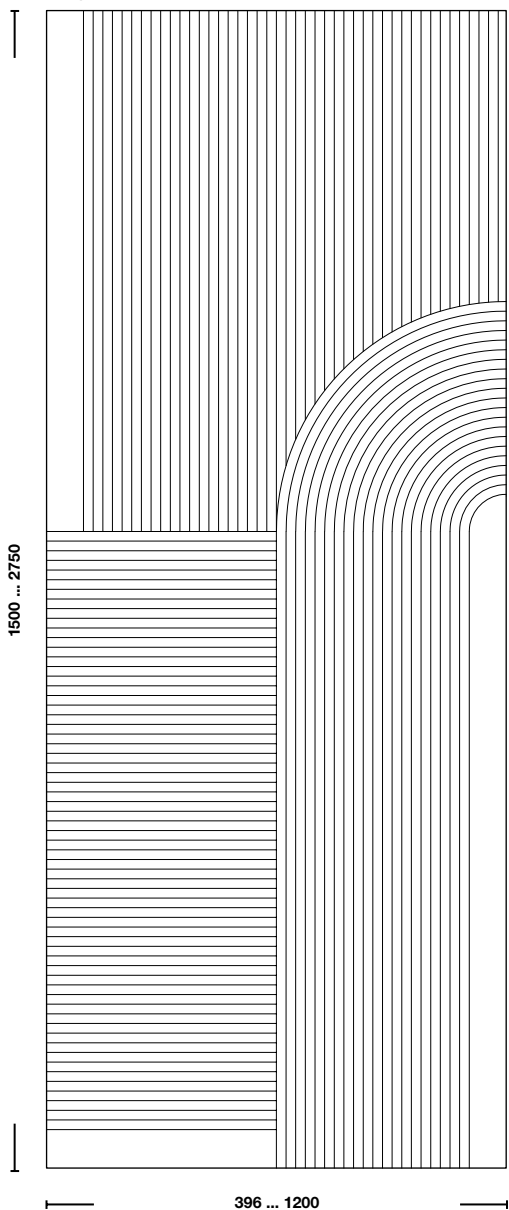
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Operating rules	



Collection of milling machines for PVC film

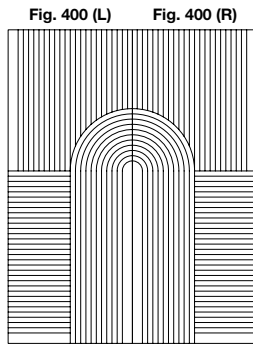
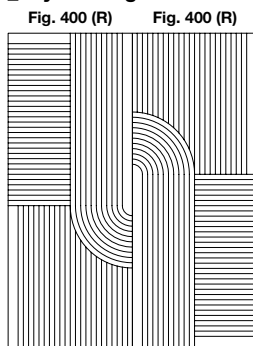
Fig. 400 (L*)



_Characteristics
base: MDF board
thickness: 16 mm
coating: matte films
* L/R - left, right version

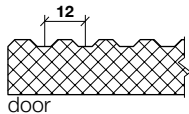
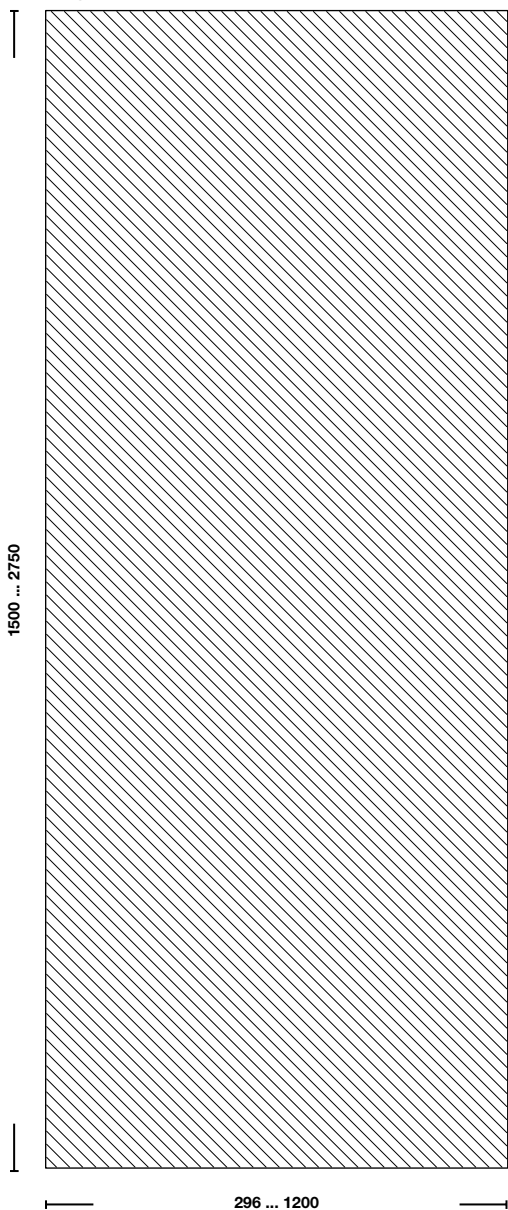
To combine the drawing, the facades must have the same height

Layout diagrams



Collection of milling machines for PVC film

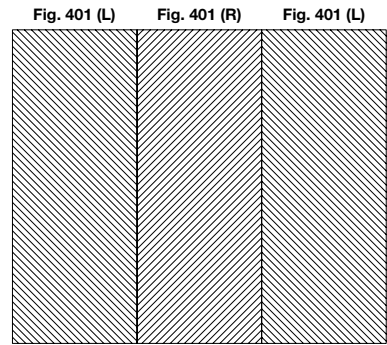
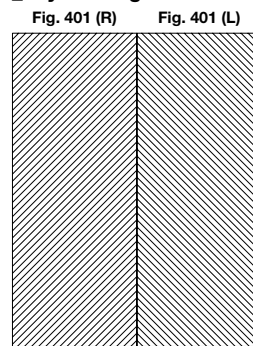
Fig. 401 (L*)



_Characteristics
base: MDF board
thickness: 16 mm
coating: matte films
Milling direction 45°
* L/R - left, right version

To combine the drawing, the facades must have the same height and width

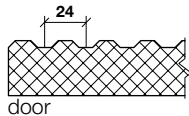
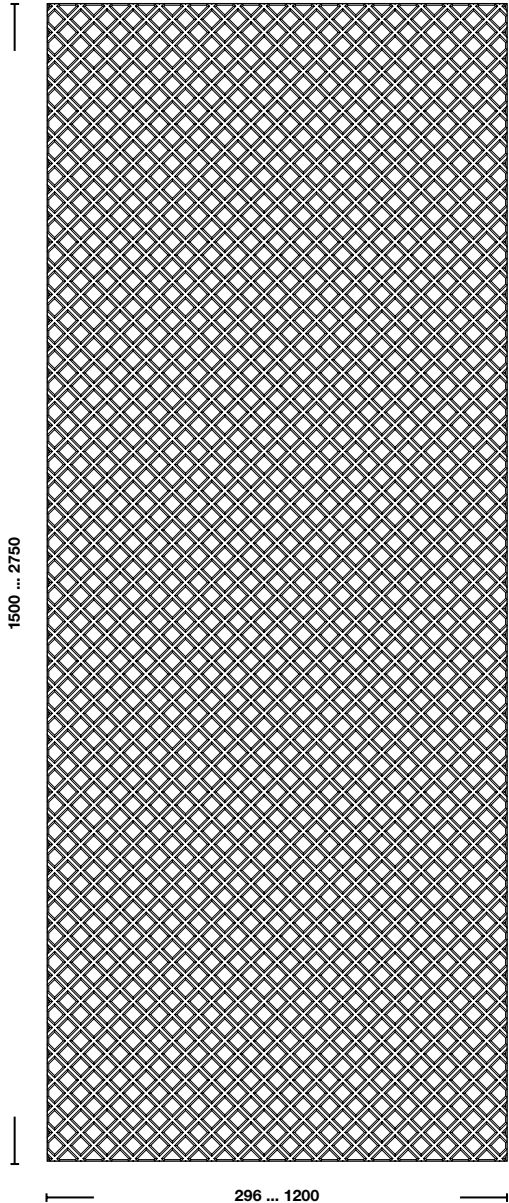
Layout diagrams





Collection of milling machines for PVC film

Fig. 402



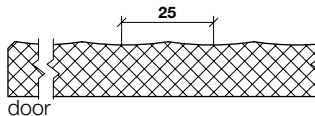
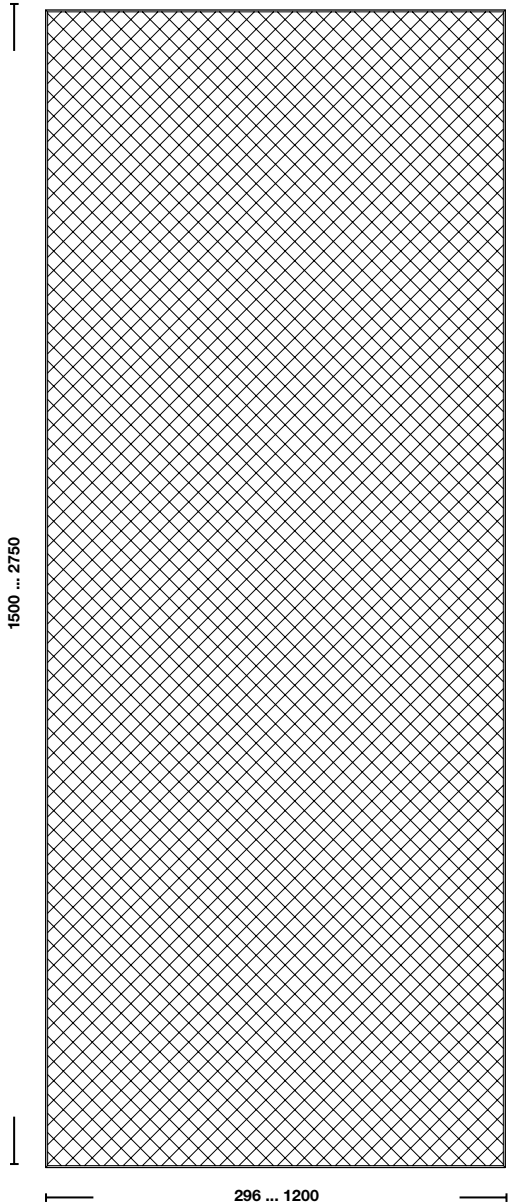
_Characteristics
base: MDF board
thickness: 16 mm
coating: matte films

To combine the drawing, the facades must have the same height and width



Collection of milling machines for PVC film

Fig. 403



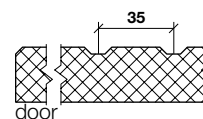
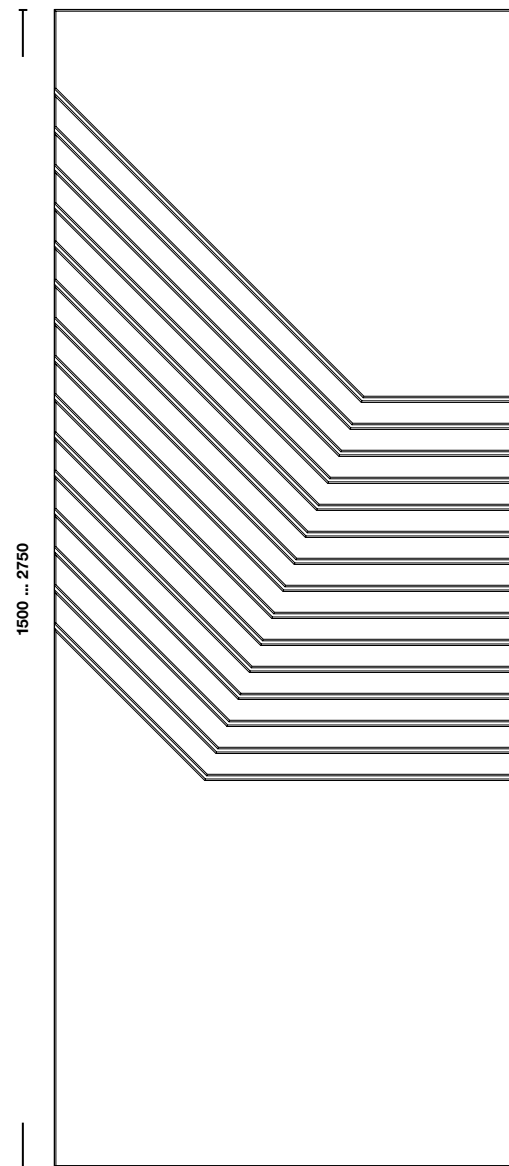
_Characteristics
base: MDF board
thickness: 16 mm
coating: matte films

To combine the drawing, the facades must have the same height and width



Collection of milling machines for PVC film

Fig. 404 (L*)



Characteristics
base: MDF board
thickness: 16 mm
coating: matte films
* L/R - left, right version

To combine the drawing, the facades must have the same height and width

Layout diagrams

Fig. 404 (L) Fig. 404 (L)

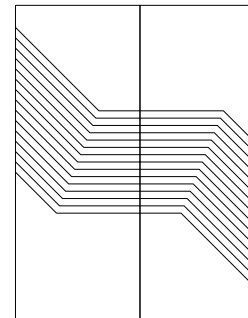
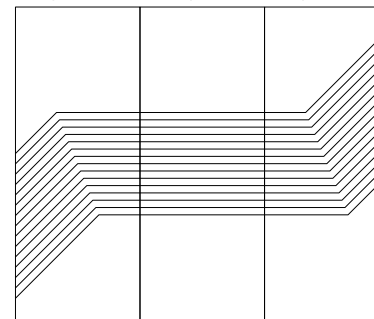
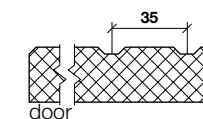
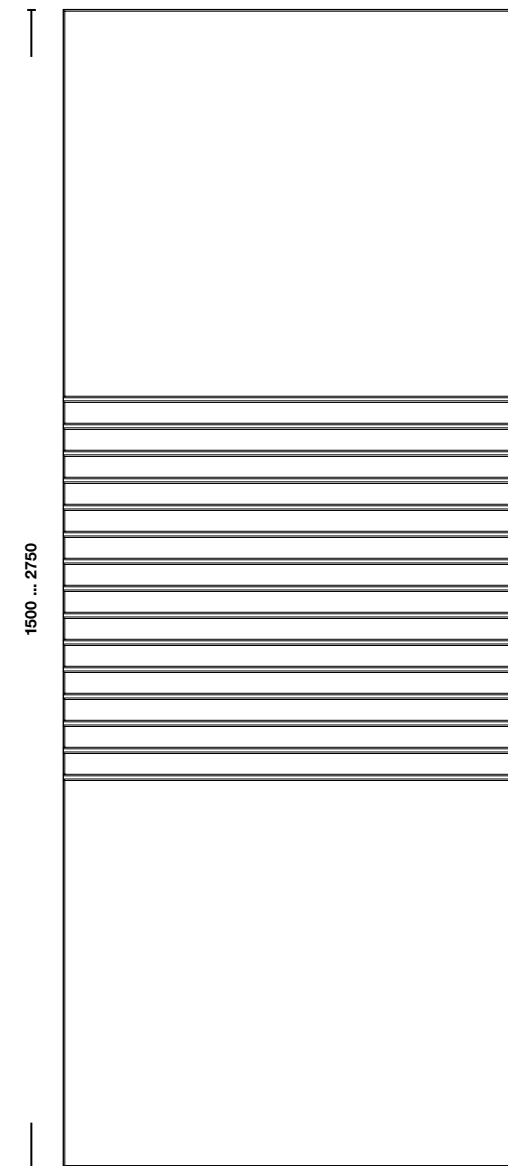


Fig. 404 (R) Fig. 405 Fig. 404 (R)



Collection of milling machines for PVC film

Fig. 405



Characteristics
base: MDF board
thickness: 16 mm
coating: matte films

To combine the drawing, the facades must have the same height

Layout diagrams

Fig. 405 Fig. 405

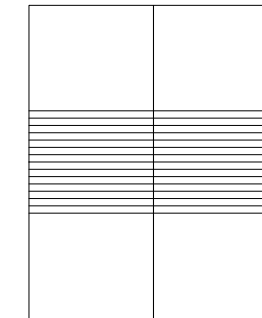
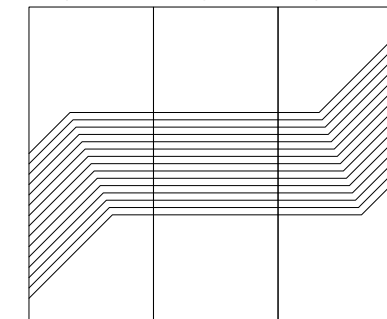


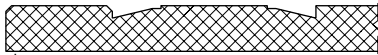
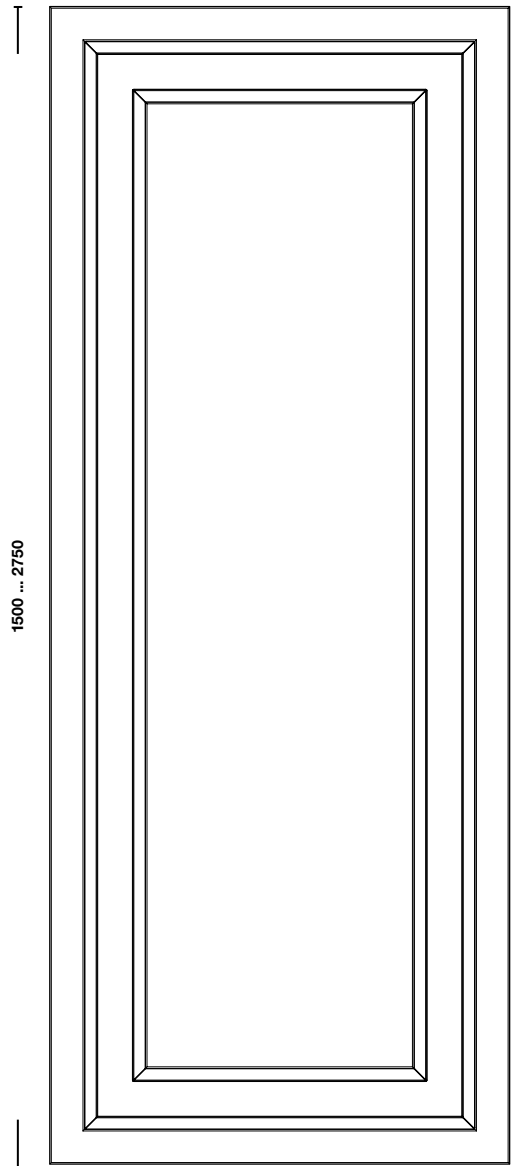
Fig. 404 (R) Fig. 405 Fig. 404 (R)





Collection of milling machines for PVC film

Fig. 406



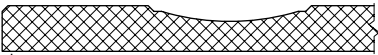
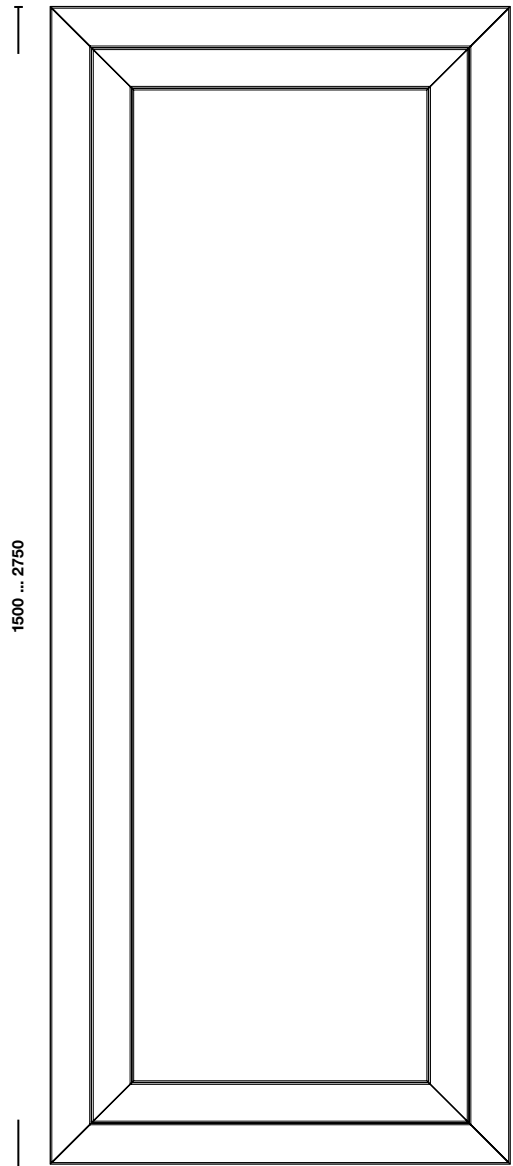
door

_Characteristics
base: MDF board
thickness: 16 mm
coating: matte films



Collection of milling machines for PVC film

Fig. 407

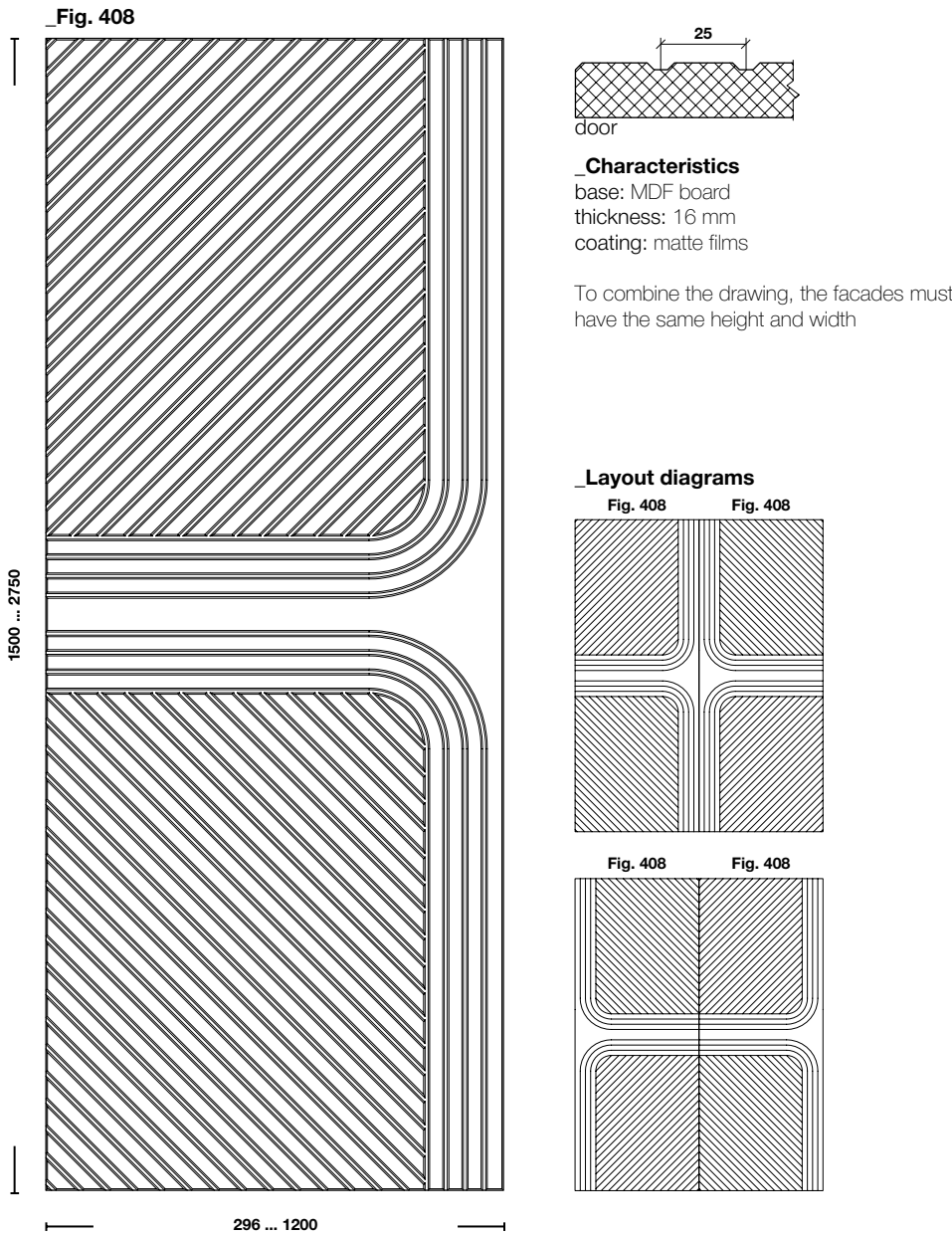


door

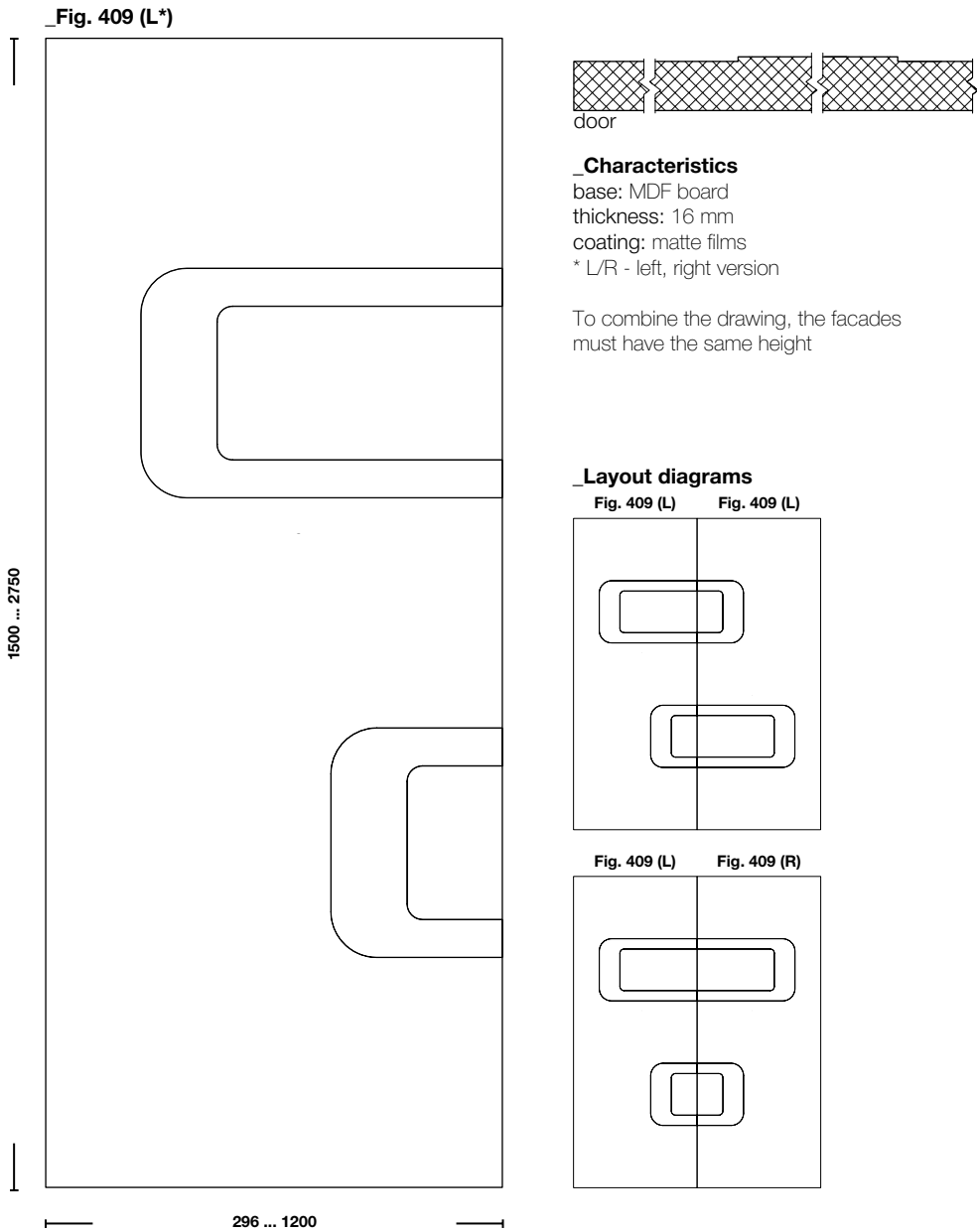
_Characteristics
base: MDF board
thickness: 16 mm
coating: matte films



Collection of milling machines for PVC film



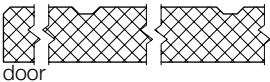
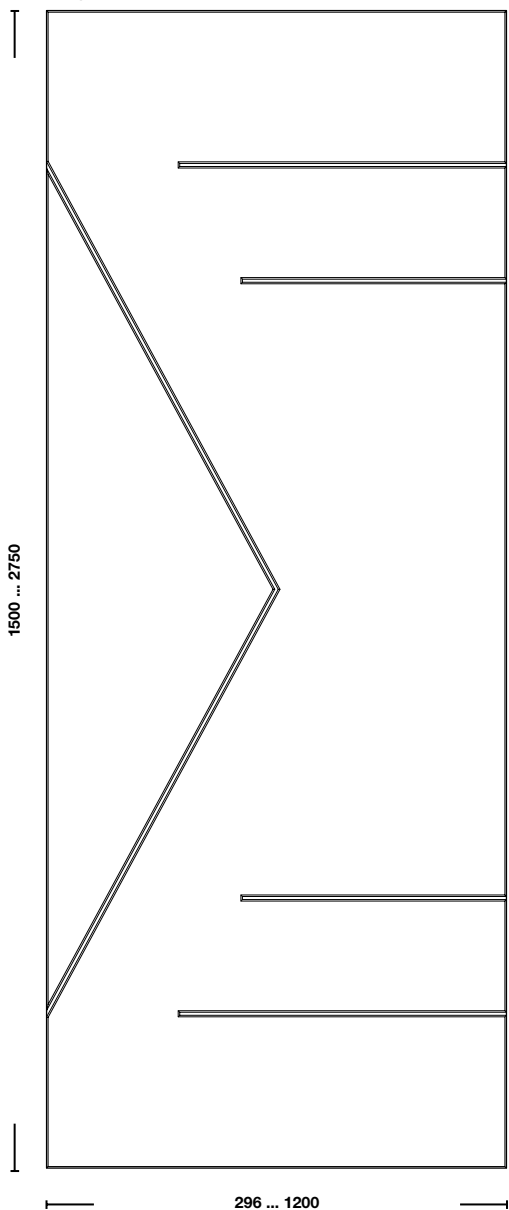
Collection of milling machines for PVC film





Collection of milling machines for PVC film

Fig. 410

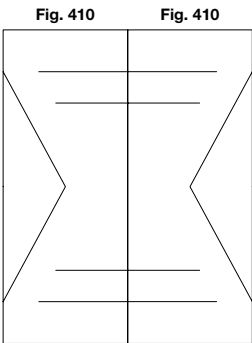
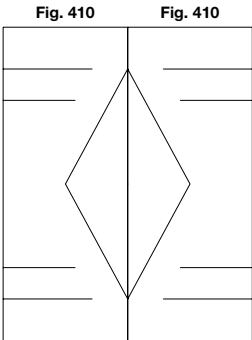


Characteristics

base: MDF board
thickness: 16 mm
coating: matte films

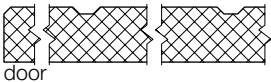
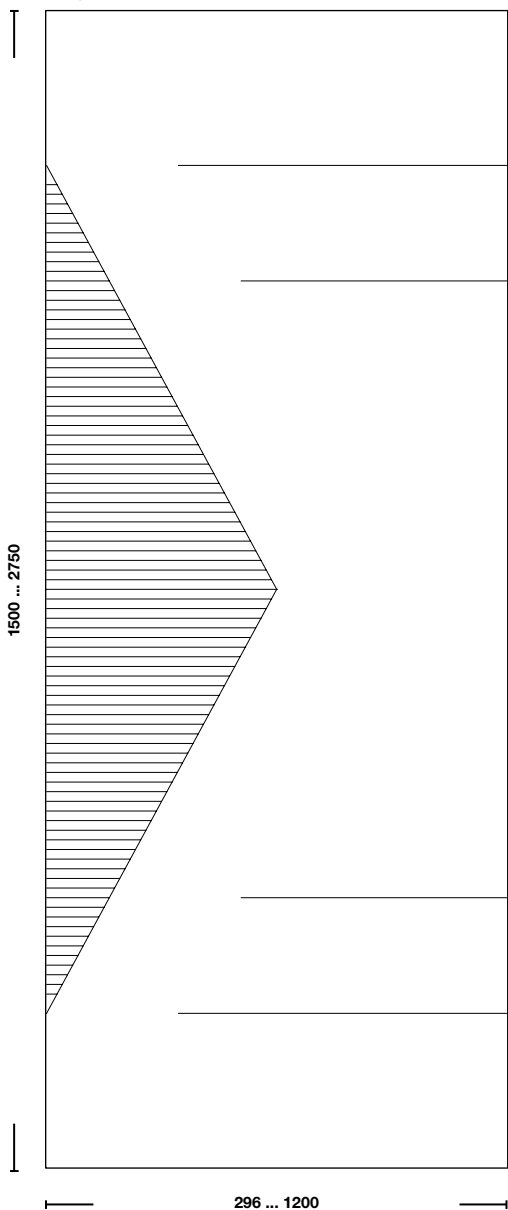
To combine the drawing, the facades must have the same height

Layout diagrams



Collection of milling machines for PVC film

Fig. 411

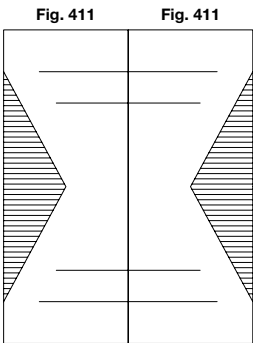
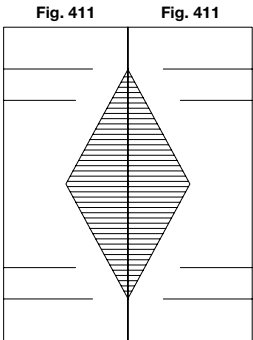


Characteristics

base: MDF board
thickness: 16 mm
coating: matte films

To combine the drawing, the facades must have the same height

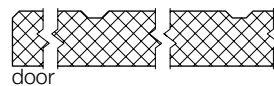
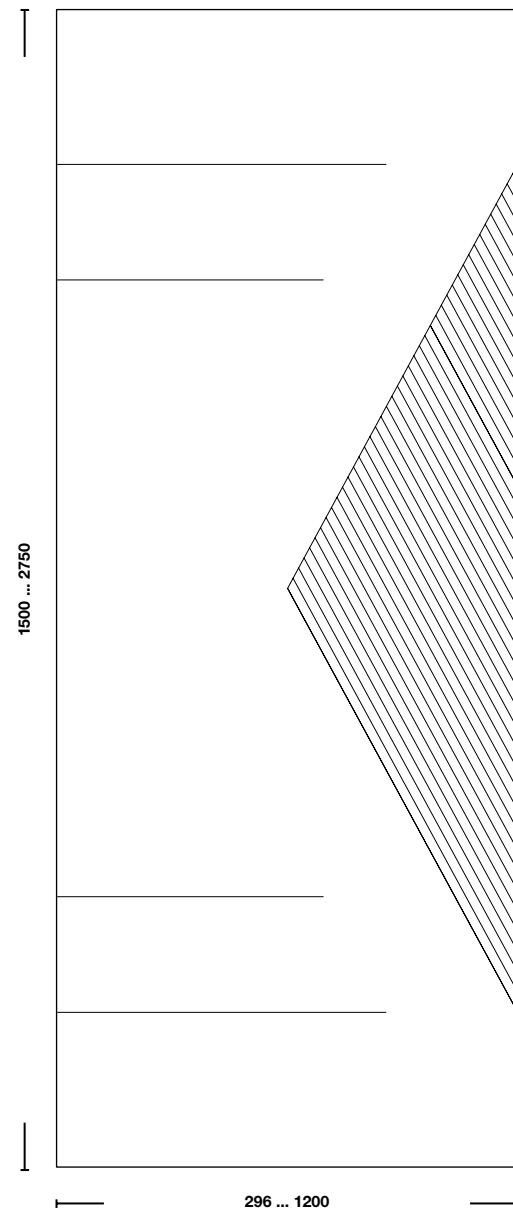
Layout diagrams





Collection of milling machines for PVC film

Fig. 412 (L*)



_Characteristics
base: MDF board
thickness: 16 mm
coating: matte films
* L/R - left, right version

To combine the drawing, the facades must have the same height

_Layout diagrams

Fig. 412 (R)

Fig. 412 (R)

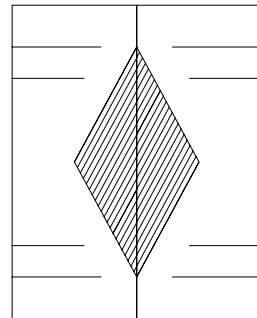
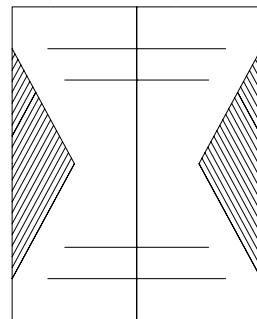


Fig. 412 (R)

Fig. 412 (L)

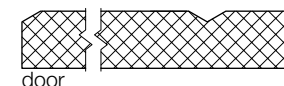
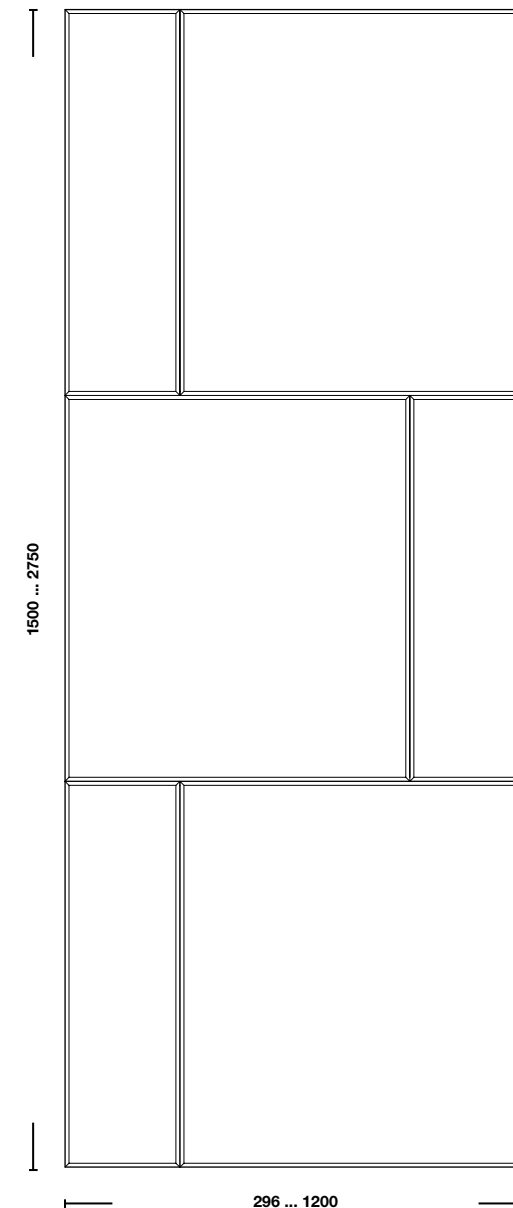


With this scheme, the coincidence of the stripes inside the drawing is impossible



Collection of milling machines for PVC film

Fig. 413



_Characteristics
base: MDF board
thickness: 18 mm
coating: matte films

To combine the drawing, the facades must have the same height

_Layout diagrams

Fig. 413

Fig. 413

Fig. 413

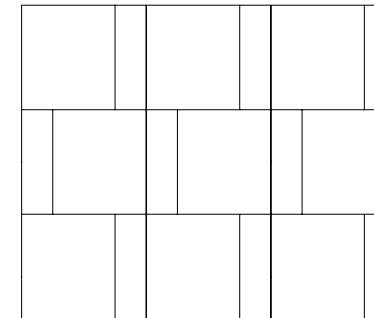
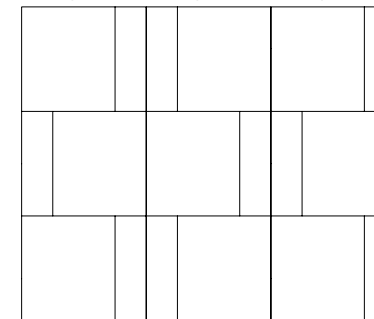


Fig. 413

Fig. 413

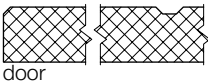
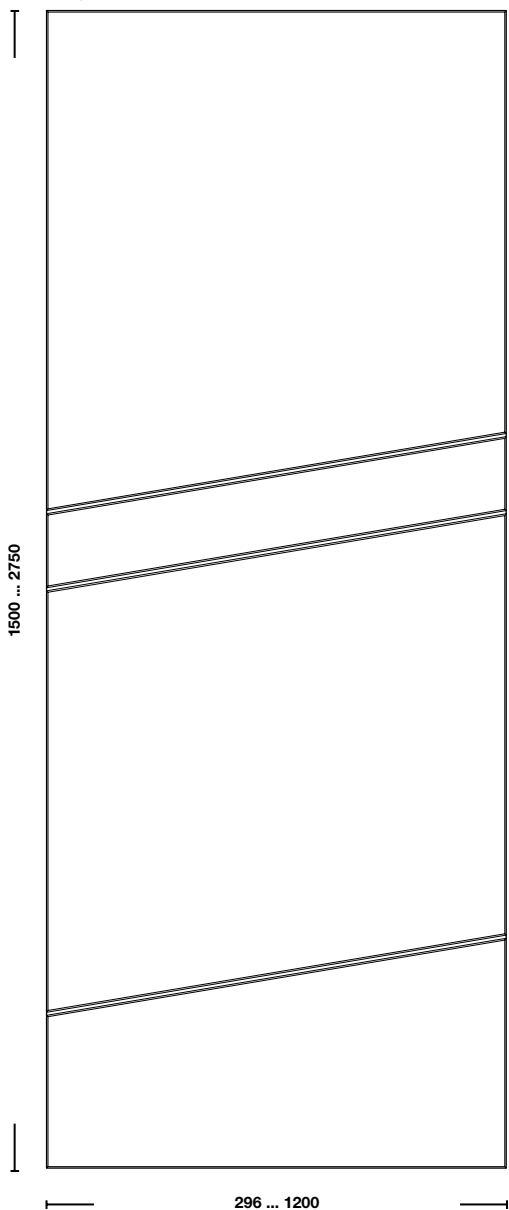
Fig. 413





Collection of milling machines for PVC film

Fig. 414 (L*)



_Characteristics
base: MDF board
thickness: 16 mm
coating: matte films
* L/R - left, right version

To combine the drawing, the facades must have the same height

_Layout diagrams

Fig. 414 (R) Fig. 414 (L)

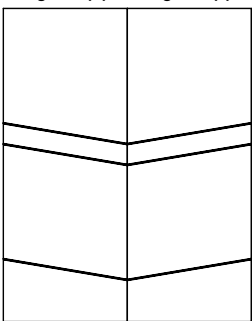
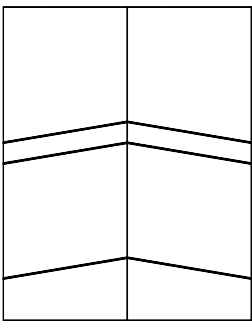
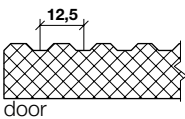
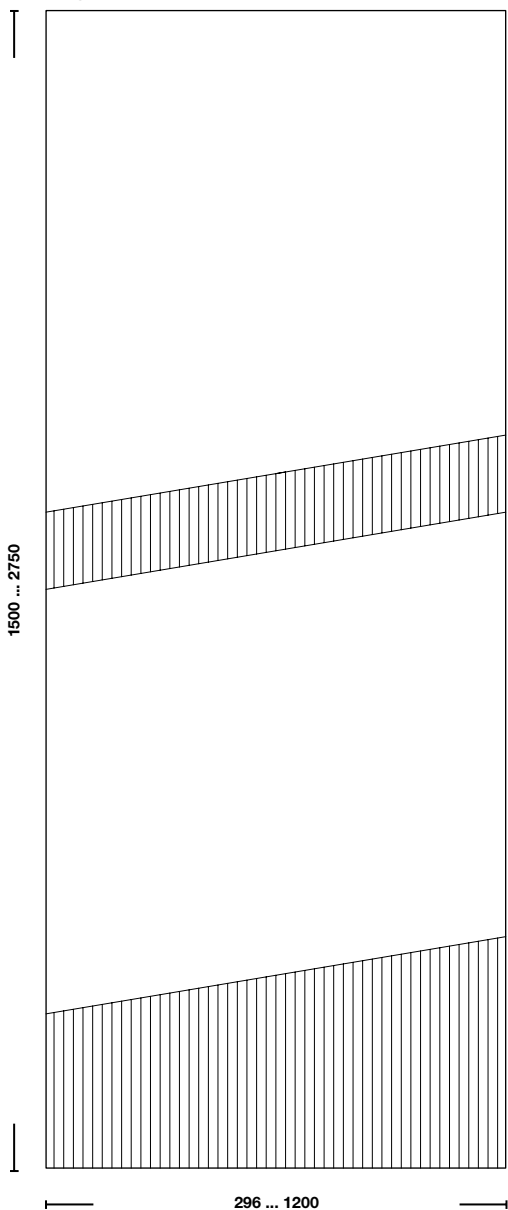


Fig. 414 (L) Fig. 414 (R)



Collection of milling machines for PVC film

Fig. 415 (L*)



_Characteristics
base: MDF board
thickness: 16 mm
coating: matte films
* L/R - left, right version

To combine the drawing, the facades must have the same height and width

_Layout diagrams

Fig. 415 (R) Fig. 415 (L)

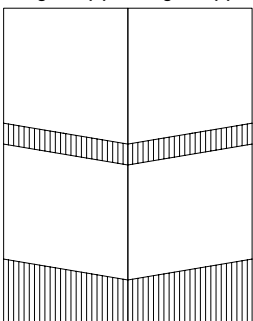
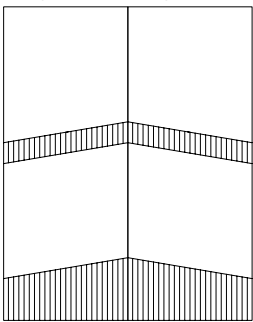


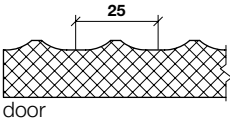
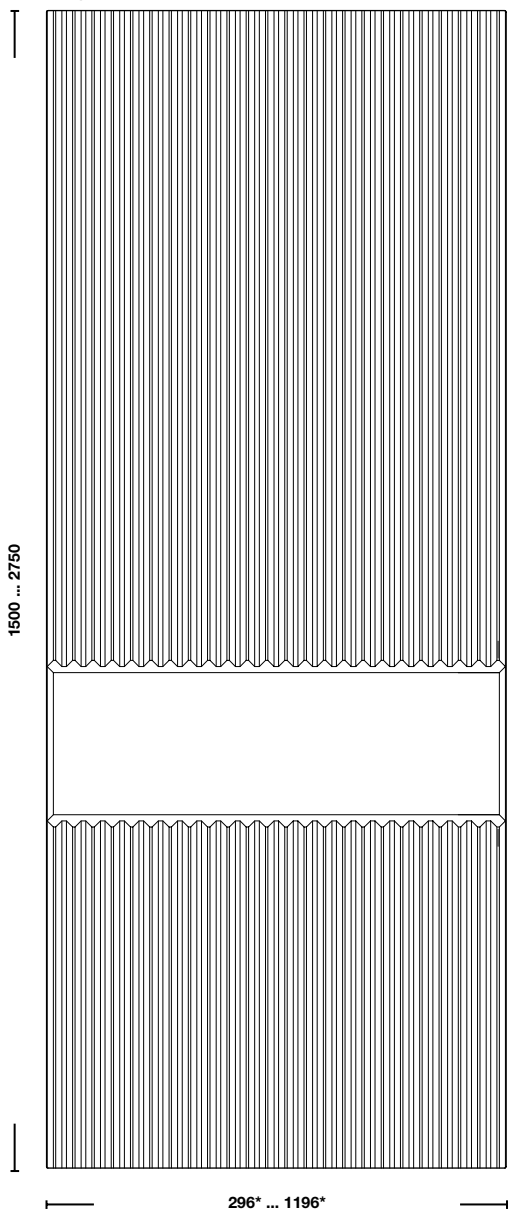
Fig. 415 (L) Fig. 415 (R)





Collection of milling machines for PVC film

Fig. 416



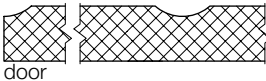
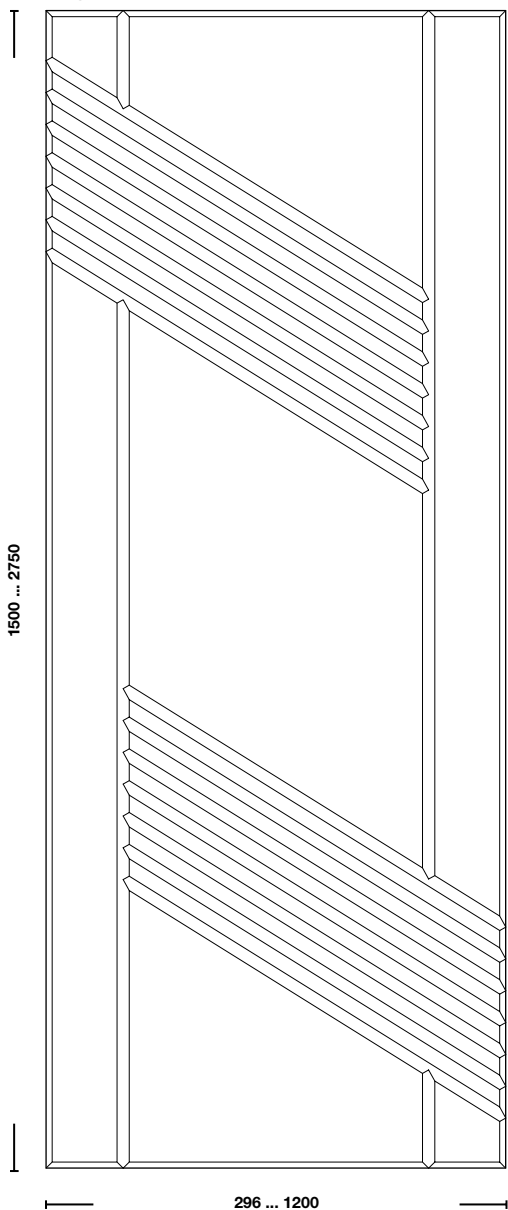
_Characteristics
base: MDF board
thickness: 18 mm
coating: matte films
* - calculation of the width (L) of the facade:
 $L = N * 25 + 21\text{mm};$
the value of N has a range of from 11 to 47

N	L	N	L
11	296	31	796
12	321	32	821
13	346	33	846
14	371	34	871
15	396	35	896
16	421	36	921
17	446	37	946
18	471	38	971
19	496	39	996
20	521	40	1021
21	546	41	1046
22	571	42	1071
23	596	43	1096
24	621	44	1121
25	646	45	1146
26	671	46	1171
27	696	47	1196
28	721		
29	746		
30	771		



Collection of milling machines for PVC film

Fig. 417 (L*)



_Characteristics
base: MDF board
thickness: 18 mm
coating: matte films
* L/R - left, right version

To combine the drawing, the facades must have the same height and width

_Layout diagrams

Fig. 417 (L) Fig. 417 (R)

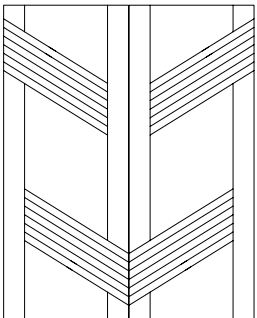
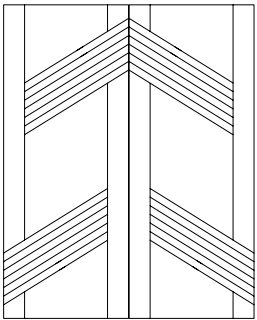


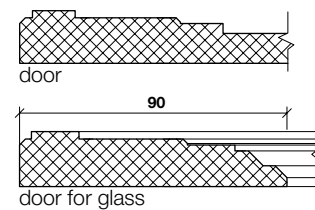
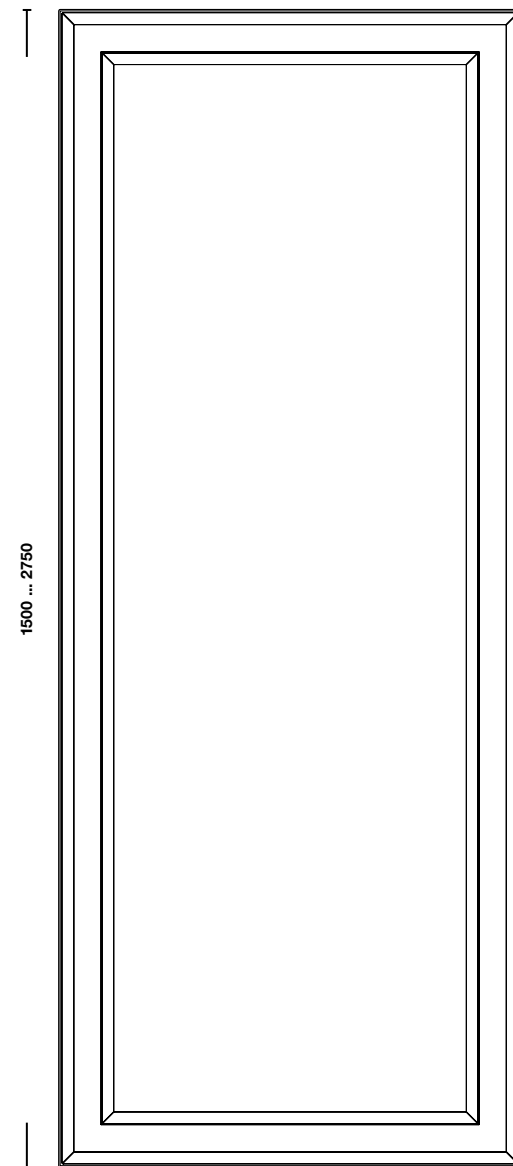
Fig. 417 (R) Fig. 417 (L)





Collection of milling machines for PVC film

Fig. 418



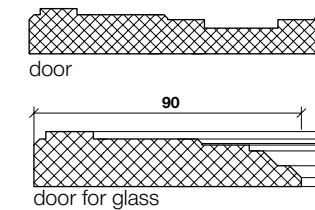
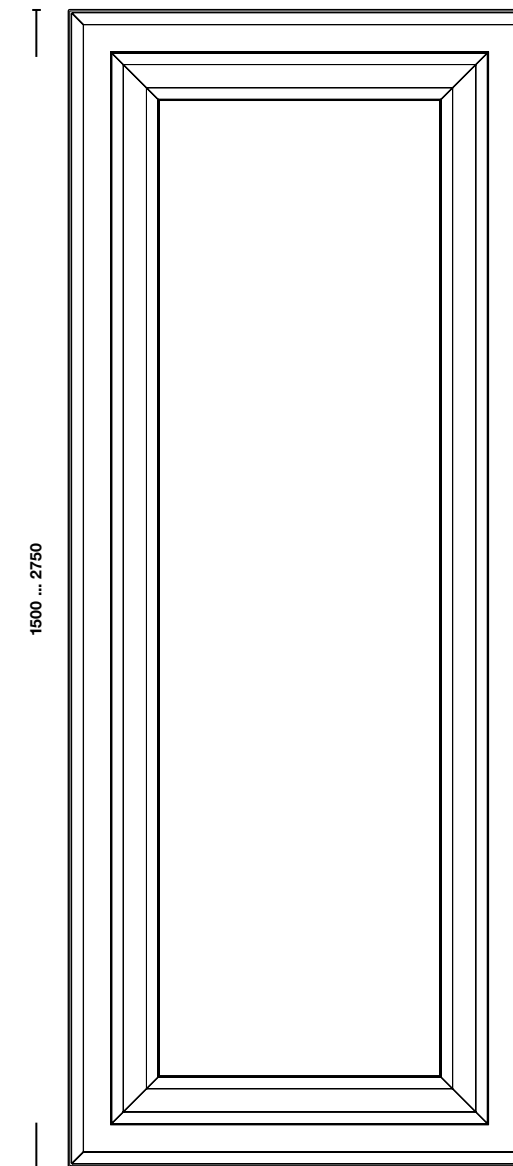
Characteristics
base: MDF board
thickness: 16 mm
coating: matte films

296 ... 1200



Collection of milling machines for PVC film

Fig. 419



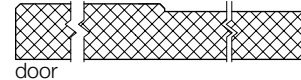
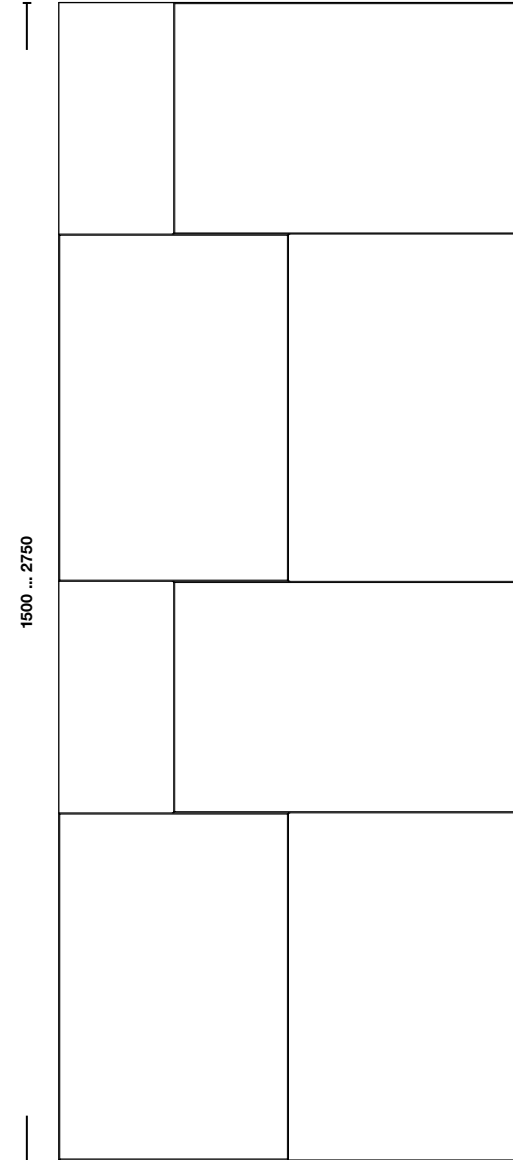
Characteristics
base: MDF board
thickness: 16 mm
coating: matte films

296 ... 1200



Collection of milling machines for PVC film

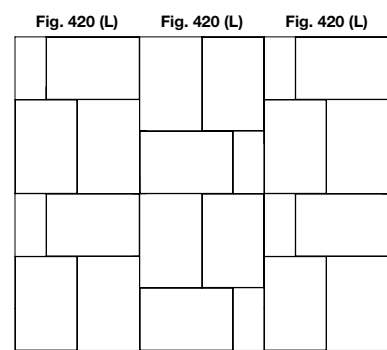
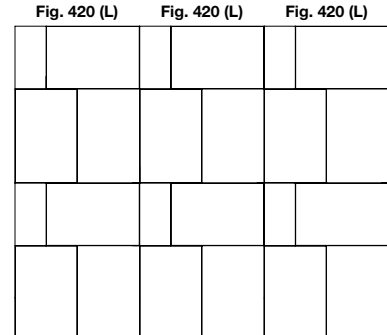
Fig. 420 (L*)



Characteristics
base: MDF board
thickness: 18 mm
coating: matte films
* L/R - left, right version

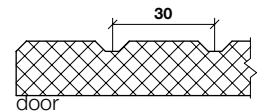
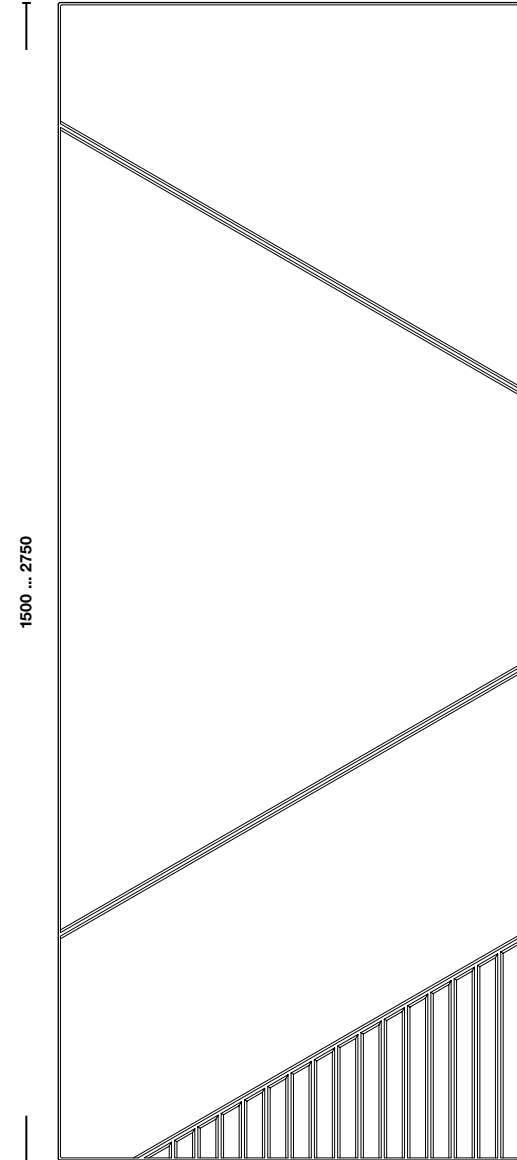
To combine the drawing, the facades must have the same height

Layout diagrams



Collection of milling machines for PVC film

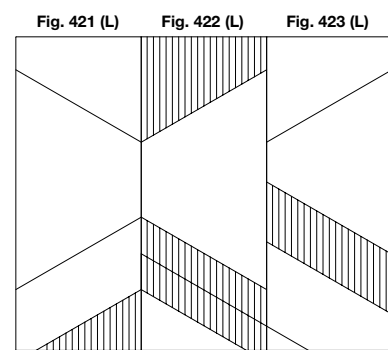
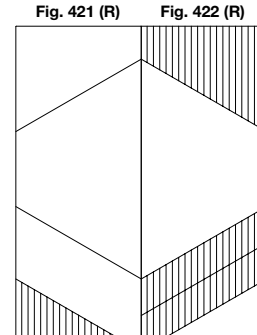
Fig. 421 (L*)



Characteristics
base: MDF board
thickness: 18 mm
coating: matte films
* L/R - left, right version

To combine the drawing, the facades must have the same height

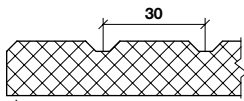
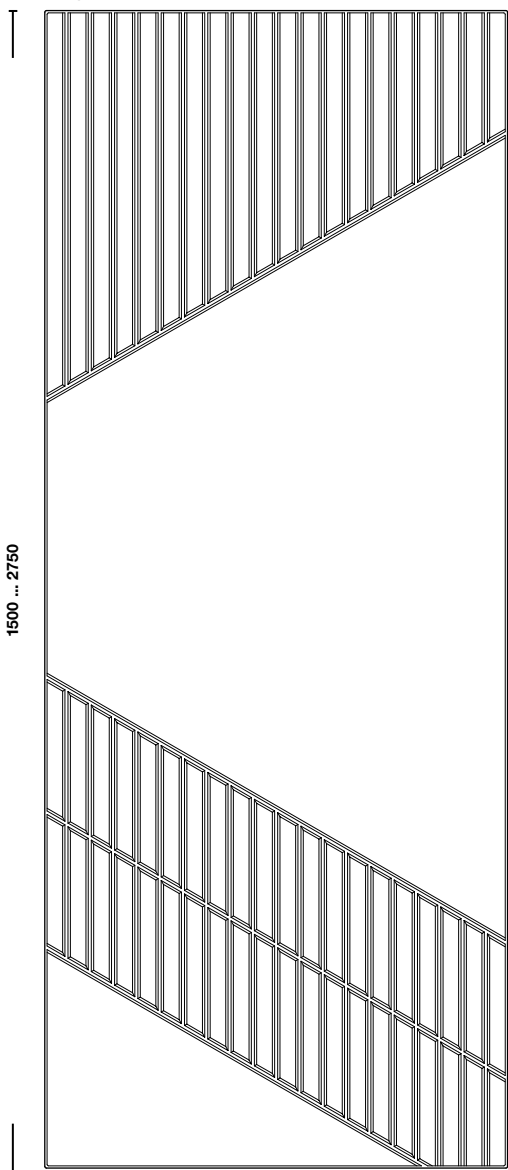
Layout diagrams





Collection of milling machines for PVC film

Fig. 422 (L*)



Characteristics
base: MDF board
thickness: 18 mm
coating: matte films
* L/R - left, right version

To combine the drawing, the facades must have the same height

Layout diagrams

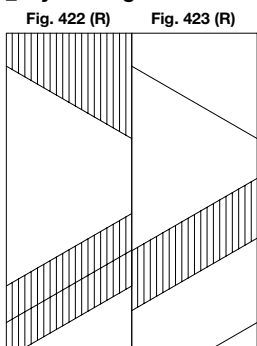
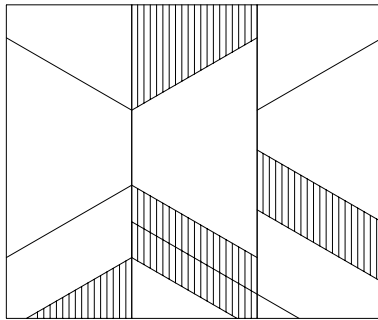
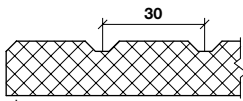
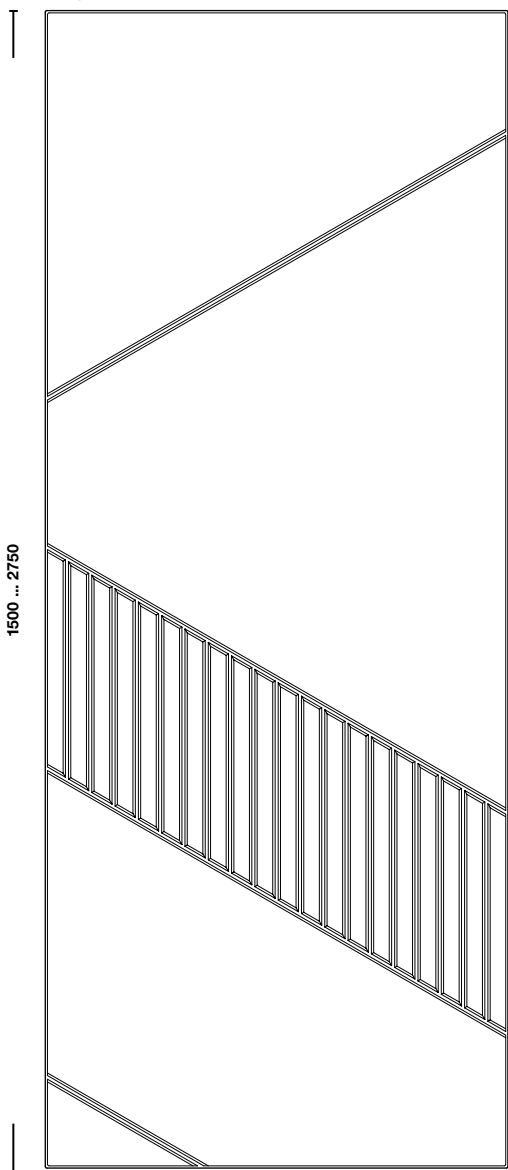


Fig. 421 (L) Fig. 422 (L) Fig. 423 (L)



Collection of milling machines for PVC film

Fig. 423 (L*)



Characteristics
base: MDF board
thickness: 18 mm
coating: matte films
* L/R - left, right version

To combine the drawing, the facades must have the same height

Layout diagrams

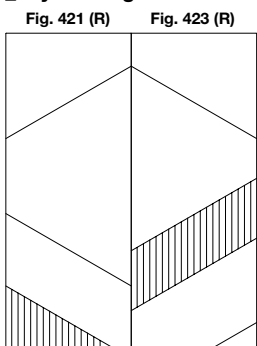
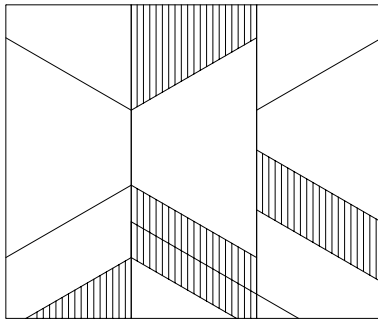


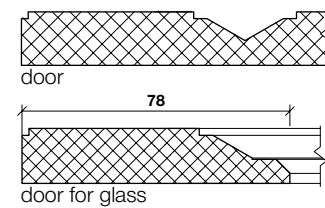
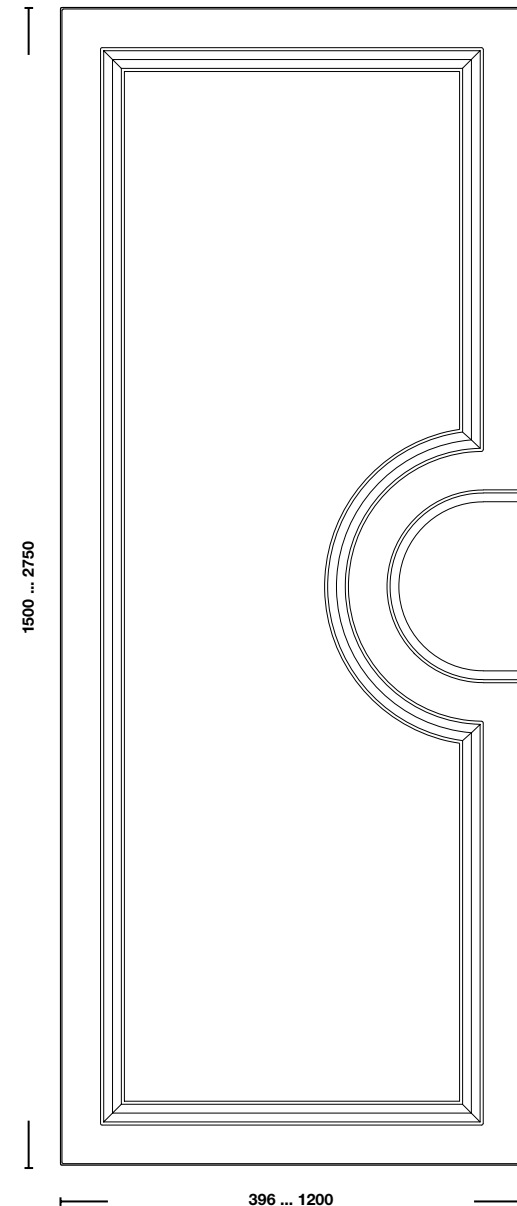
Fig. 421 (L) Fig. 422 (L) Fig. 423 (L)





Collection of milling machines for PVC film

Fig. 424 (L*)



Characteristics

base: MDF board

thickness: 16 mm

coating: matte films

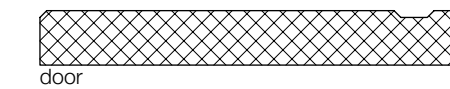
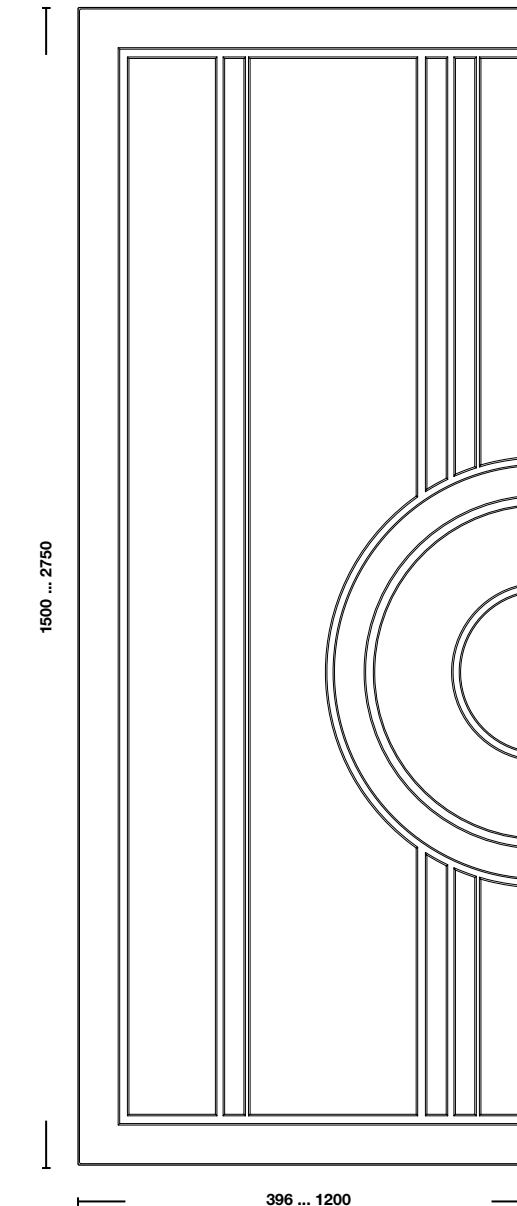
* L/R - left, right version

To combine the drawing, the facades must have the same height



Collection of milling machines for PVC film

Fig. 425 (L*)



Characteristics

base: MDF board

thickness: 16 mm

coating: matte films

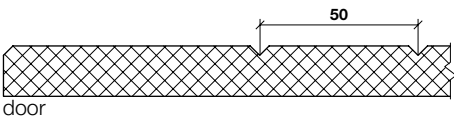
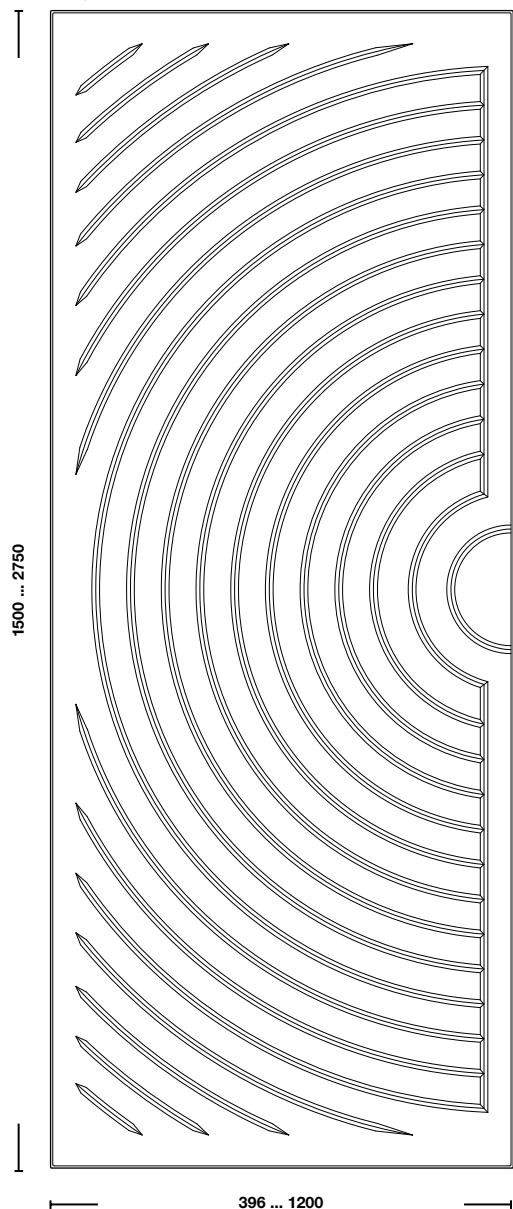
* L/R - left, right version

To combine the drawing, the facades must have the same height and width



Collection of milling machines for PVC film

Fig. 426



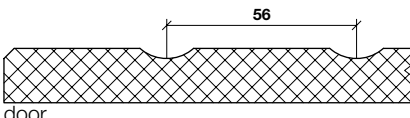
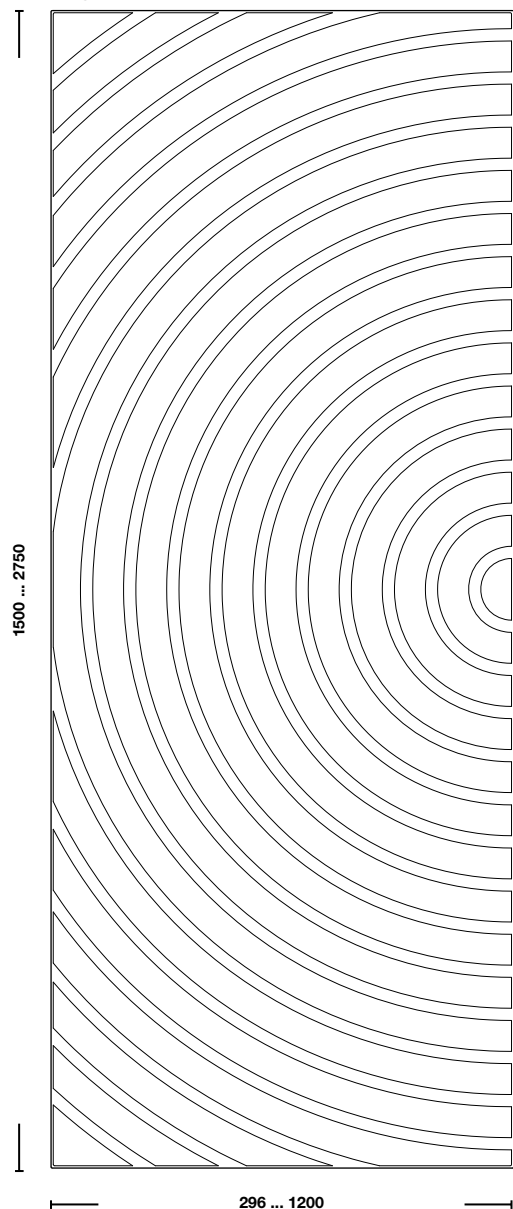
_Characteristics
base: MDF board
thickness: 18 mm
coating: matte films

To combine the drawing, the facades must have the same height



Collection of milling machines for PVC film

Fig. 427



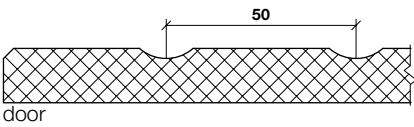
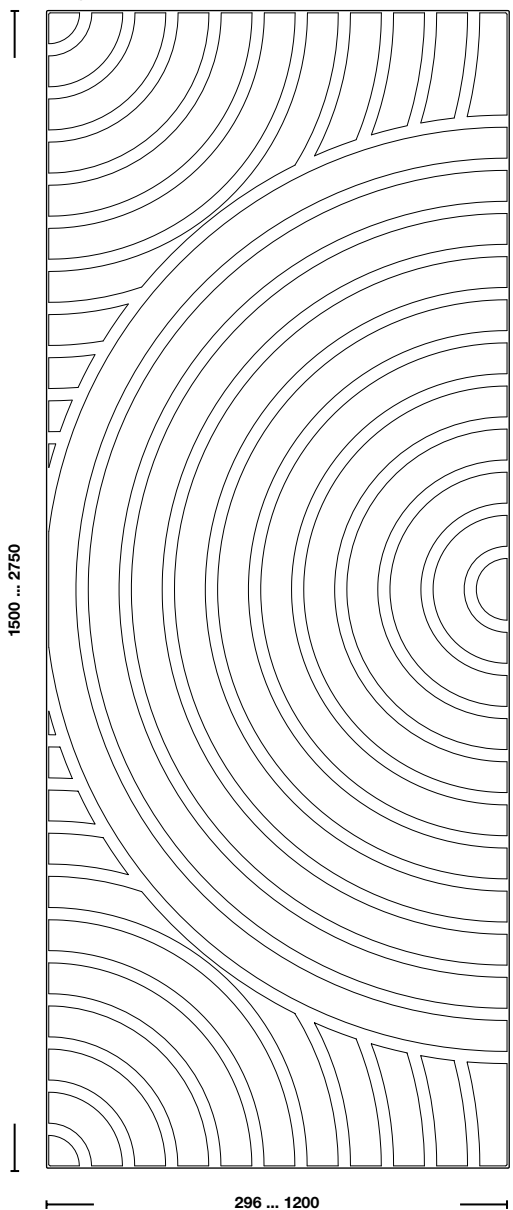
_Characteristics
base: MDF board
thickness: 18 mm
coating: matte films

To combine the drawing, the facades must have the same height



Collection of milling machines for PVC film

Fig. 428

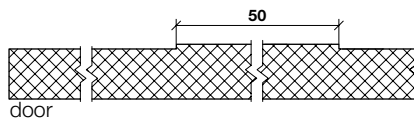
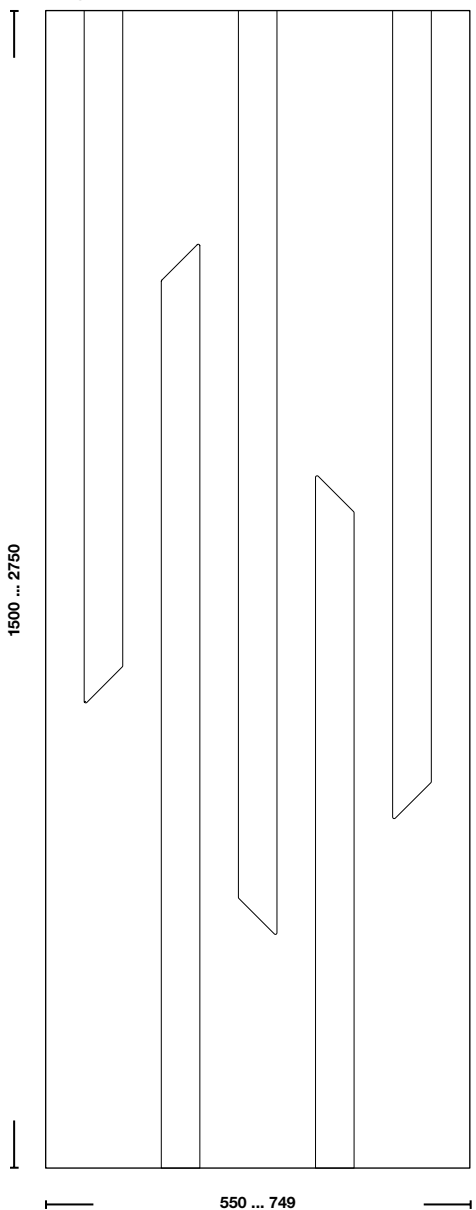


Characteristics
base: MDF board
thickness: 18 mm
coating: matte films
To combine the drawing, the facades must have the same height

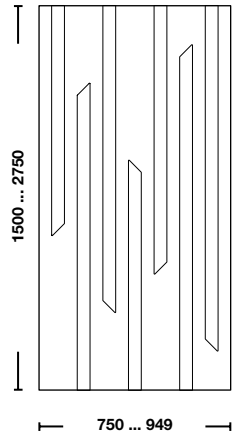
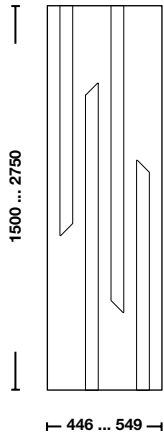
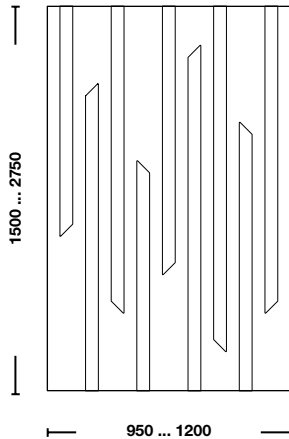


Collection of milling machines for PVC film

Fig. 429



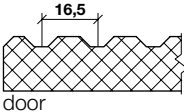
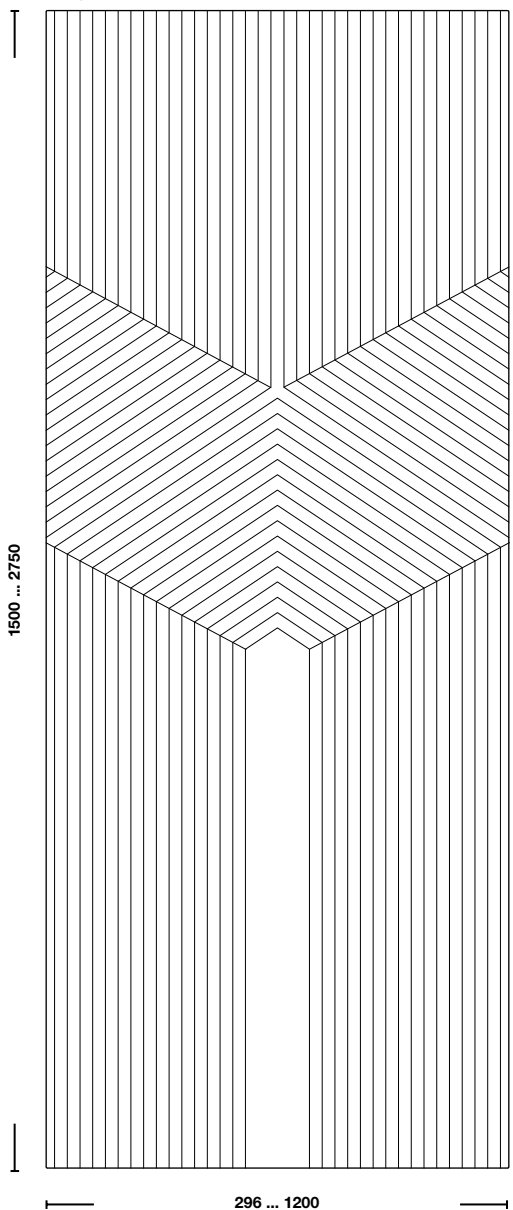
Characteristics
base: MDF board
thickness: 16 mm
coating: matte films
To combine the drawing, the facades must have the same height and width





Collection of milling machines for PVC film

Fig. 430



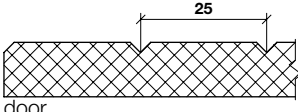
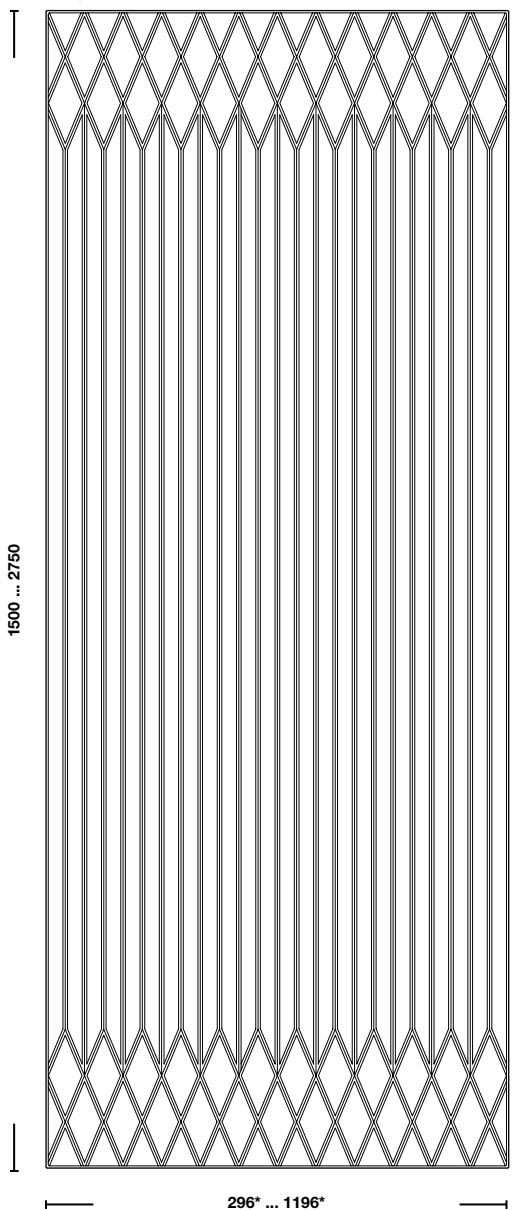
_Characteristics
base: MDF board
thickness: 18 mm
coating: matte films

To combine the drawing, the facades must have the same height and width



Collection of milling machines for PVC film

Fig. 431



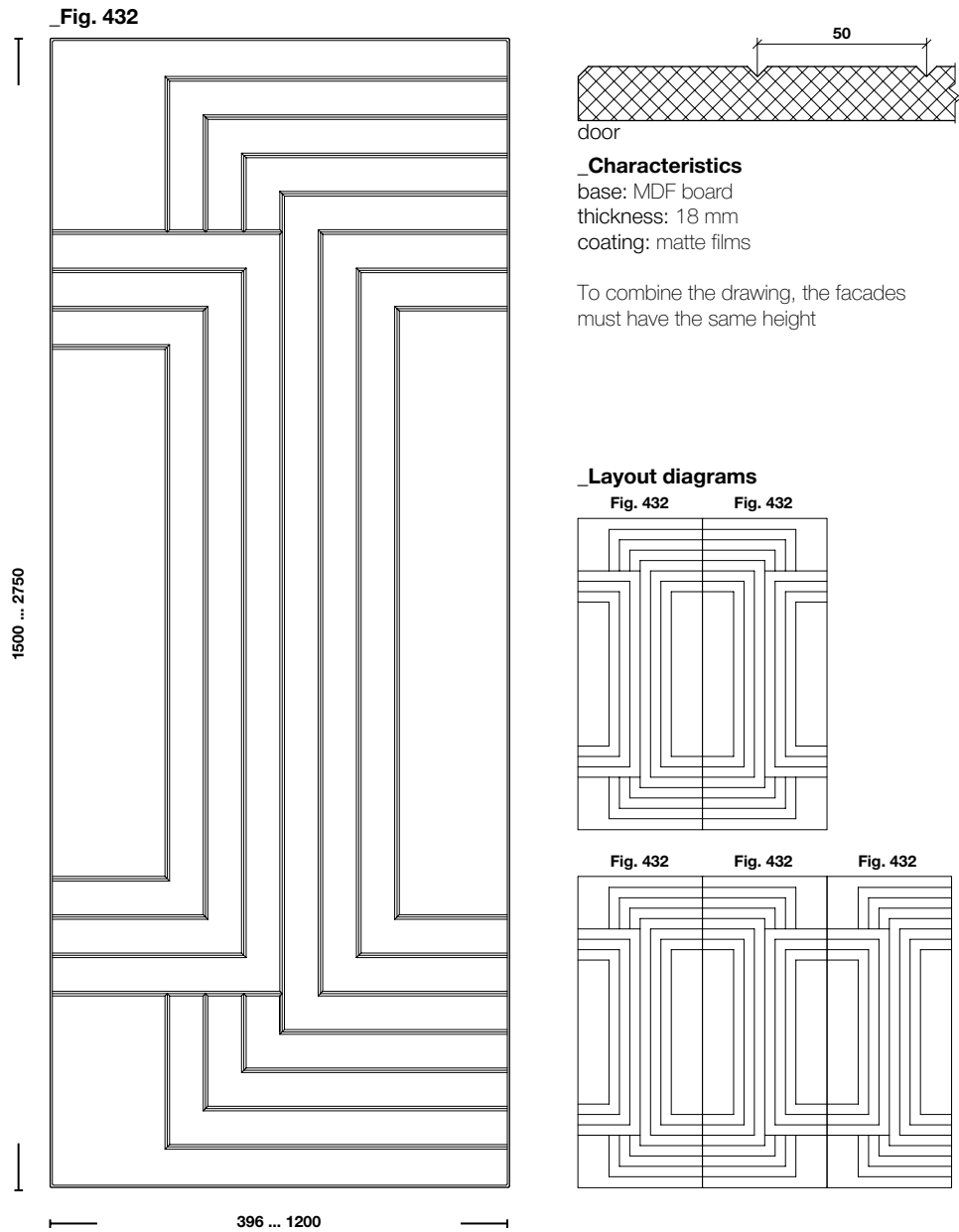
_Characteristics
base: MDF board
thickness: 18 mm
coating: matte films
* the width (L) of the door increases in increments of 50 mm

To combine the drawing, the facades must have the

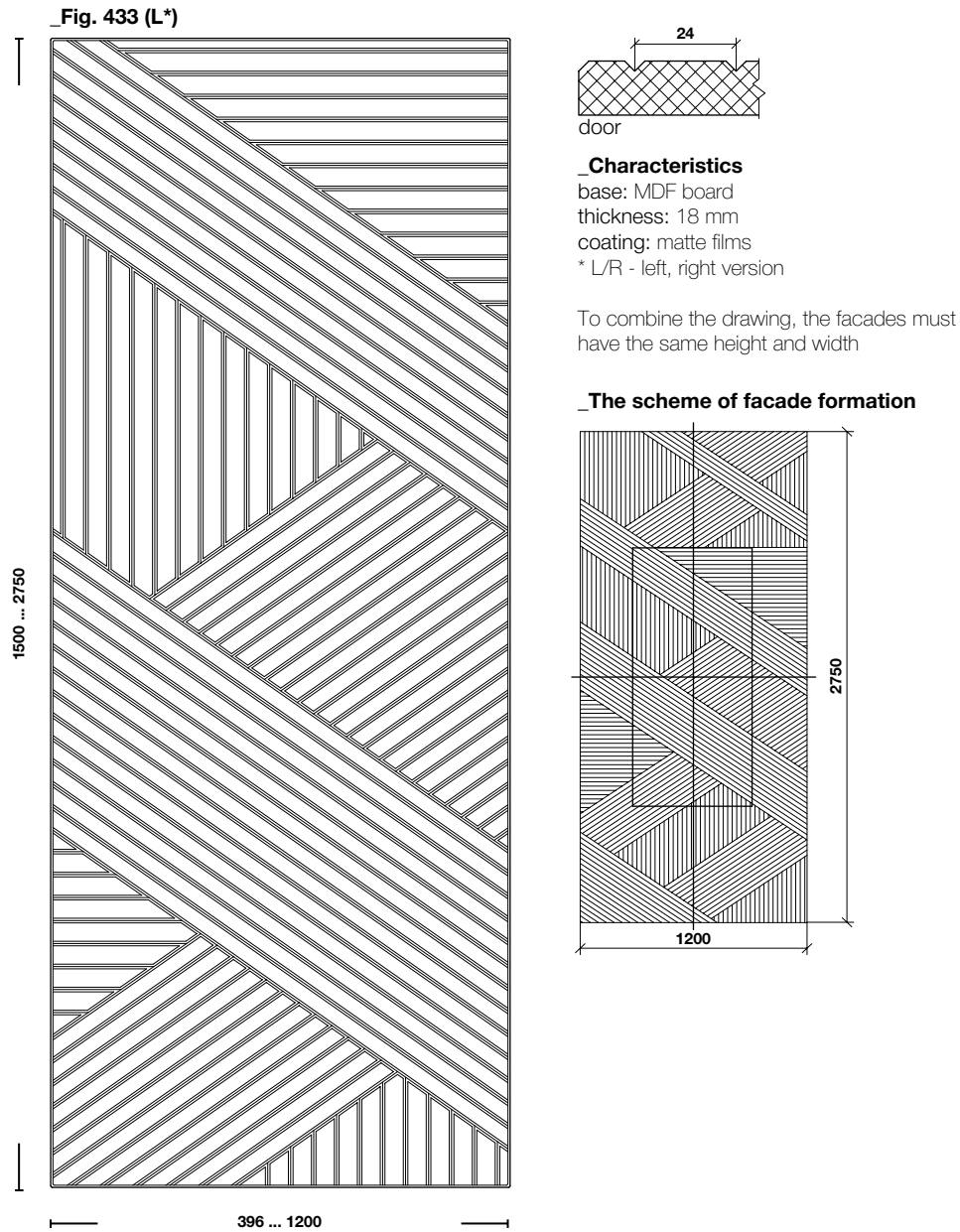
L
296
346
396
446
496
546
596
646
696
746
796
846
896
946
996
1046
1096
1146
1196



Collection of milling machines for PVC film



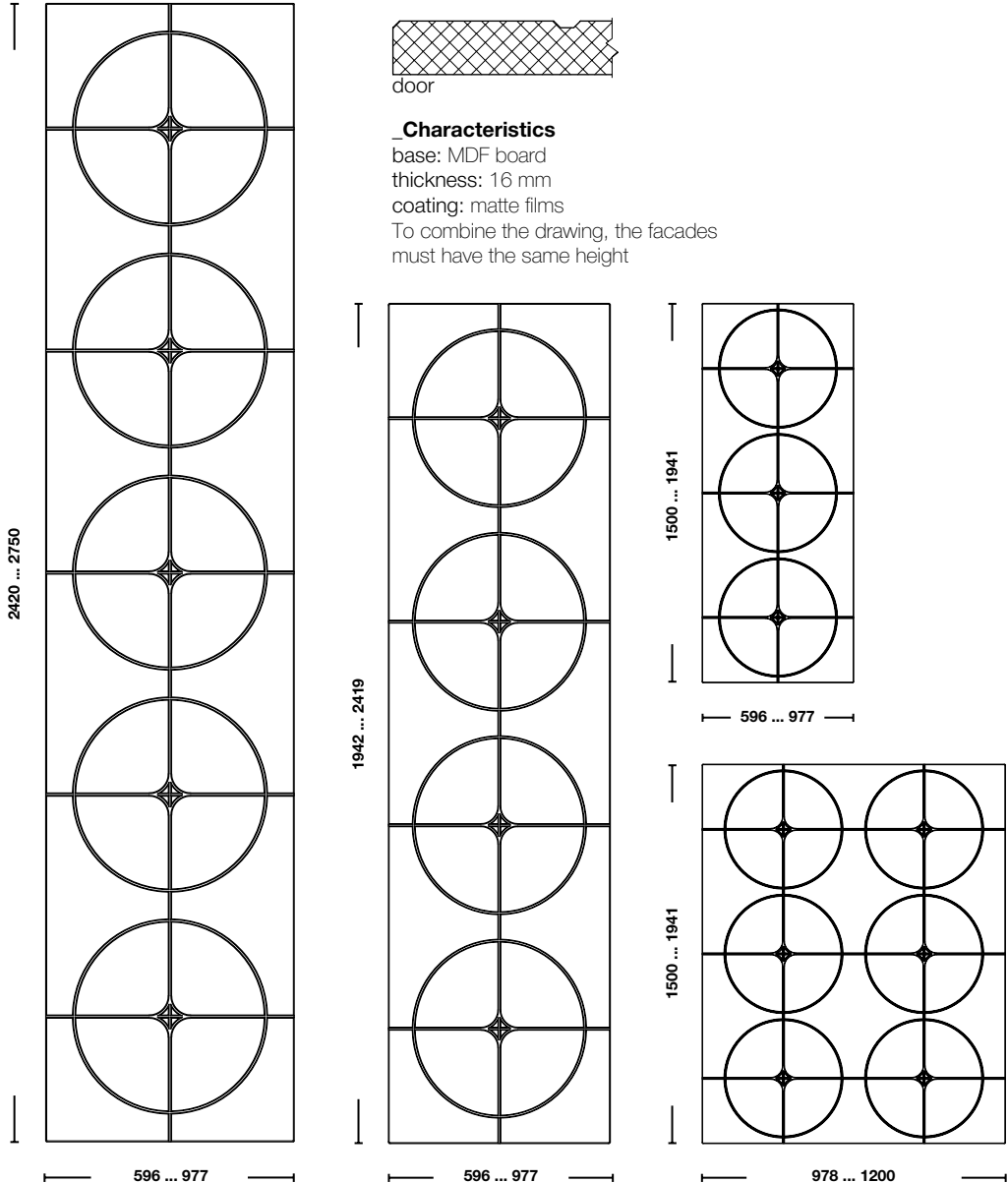
Collection of milling machines for PVC film





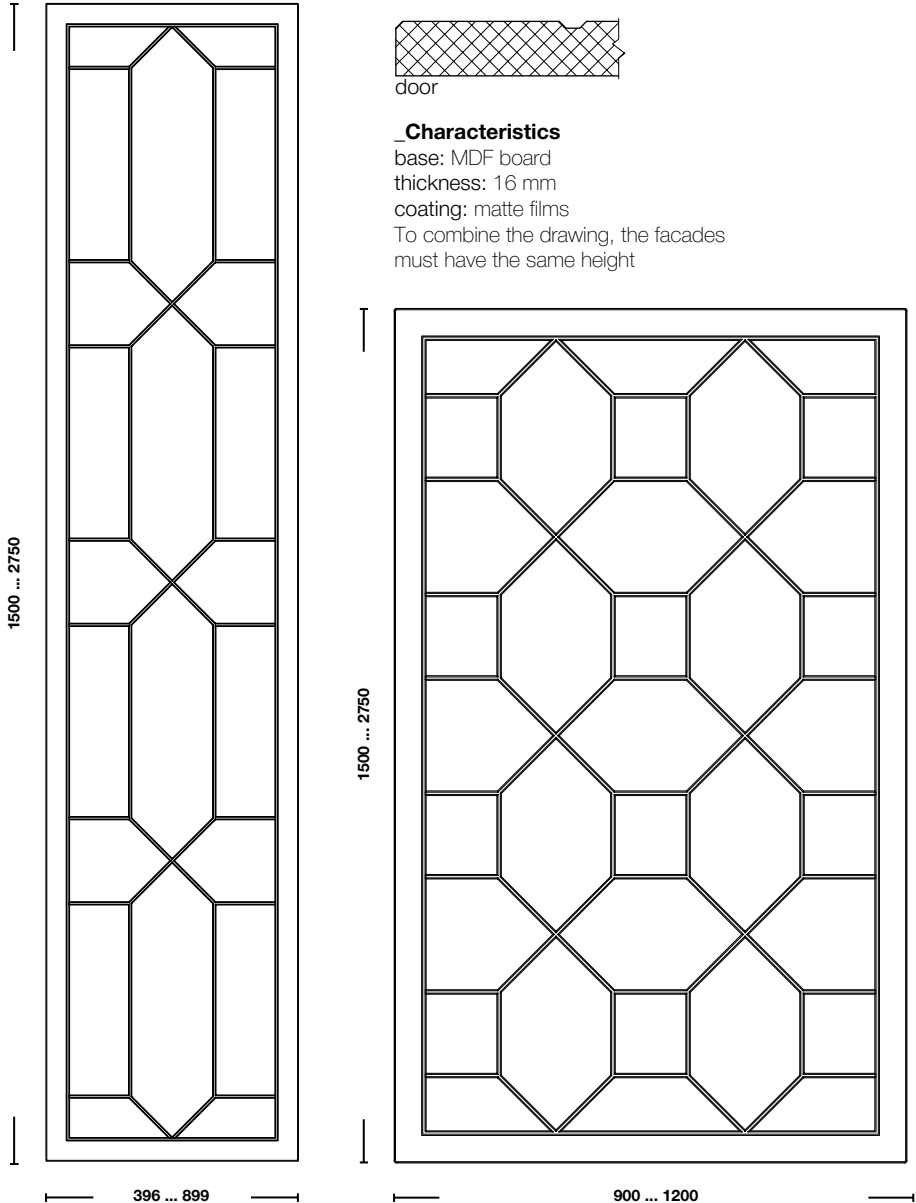
Collection of milling machines for PVC film

Fig. 434



Collection of milling machines for PVC film

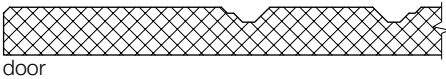
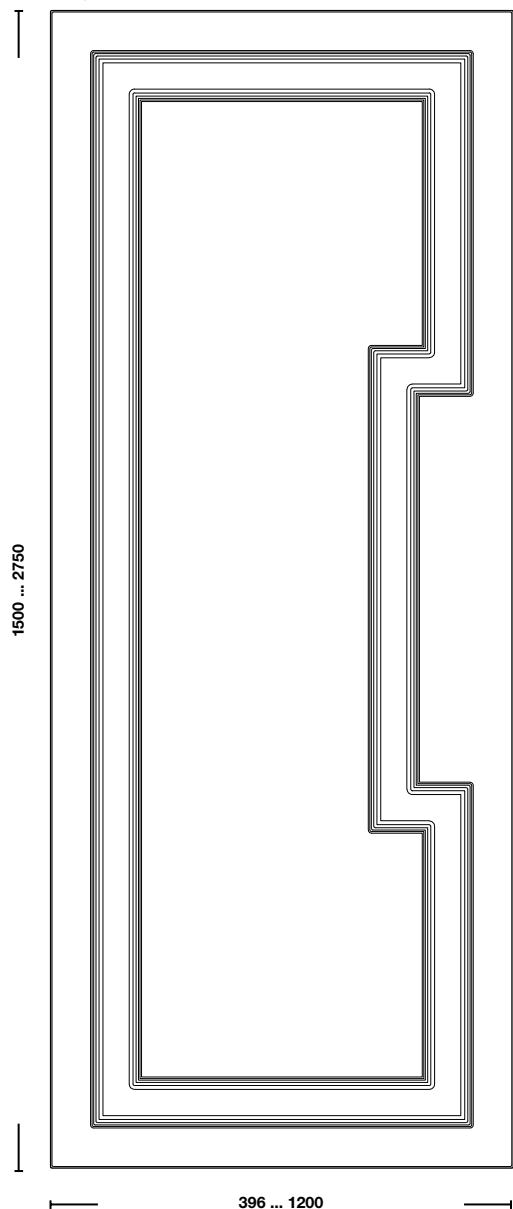
Fig. 435





Collection of milling machines for PVC film

Fig. 436



_Characteristics

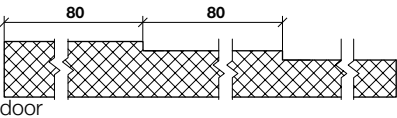
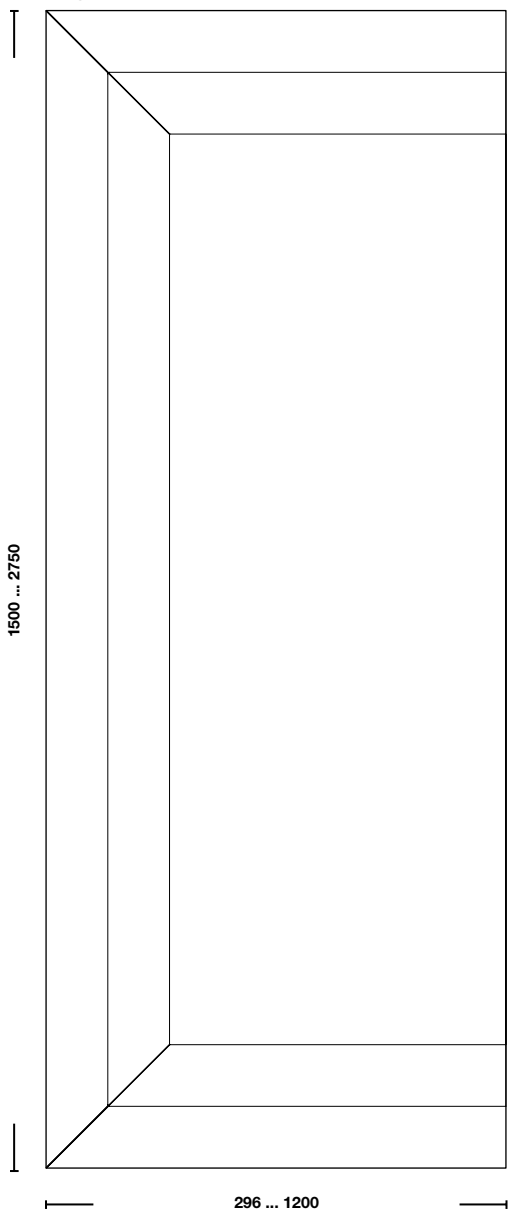
base: MDF board
thickness: 16 mm
coating: matte films

To combine the drawing, the facades
must have the same height



Collection of milling machines for PVC film

Fig. 437



_Characteristics

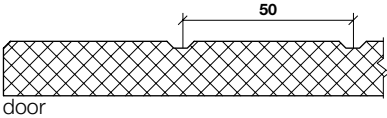
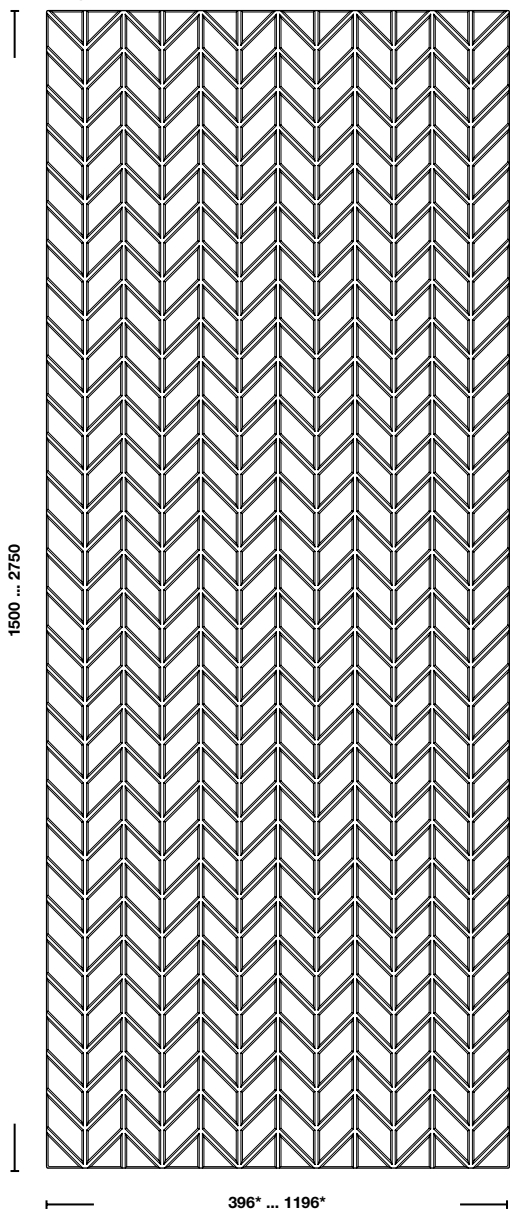
base: MDF board
thickness: 18 mm
coating: matte films

To combine the drawing, the facades
must have the same height



Collection of milling machines for PVC film

Fig. 438



_Characteristics
base: MDF board
thickness: 16 mm
coating: matte films
* the width (L) of the door increases in increments of 50 mm

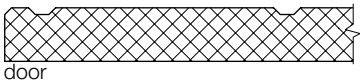
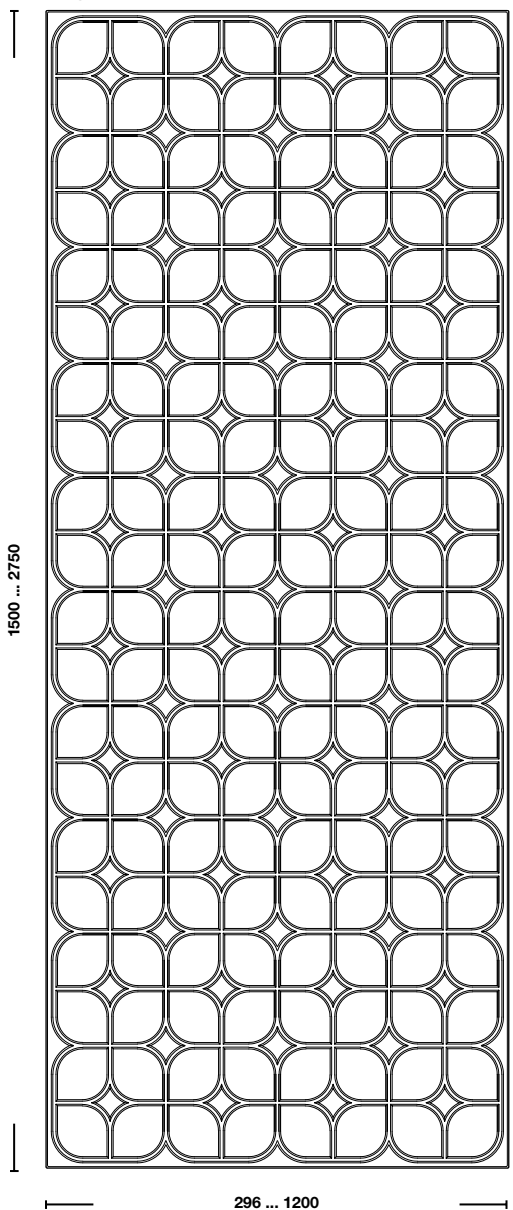
To combine the drawing, the facades must have the same height (H) and width (L)

L	H	H
396	1500	2350
446	1550	2400
496	1600	2450
546	1650	2500
596	1700	2550
646	1750	2600
696	1800	2650
746	1850	2700
796	1900	2750
846	1950	
896	2000	
946	2050	
996	2100	
1046	2150	
1096	2200	
1146	2250	
1196	2300	



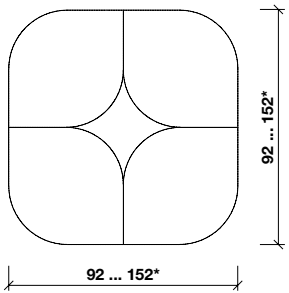
Collection of milling machines for PVC film

Fig. 439



_Characteristics
base: MDF board
thickness: 16 mm
coating: matte films
* - the size depends on the dimensions of the facade

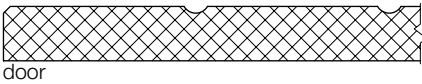
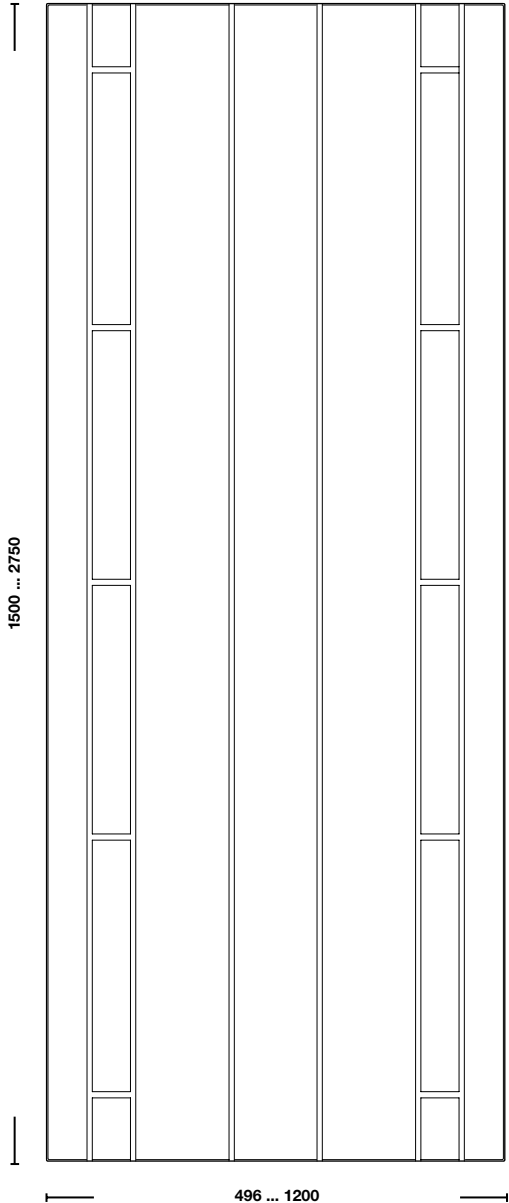
To combine the drawing, the facades must





Collection of milling machines for PVC film

Fig. 440



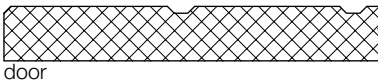
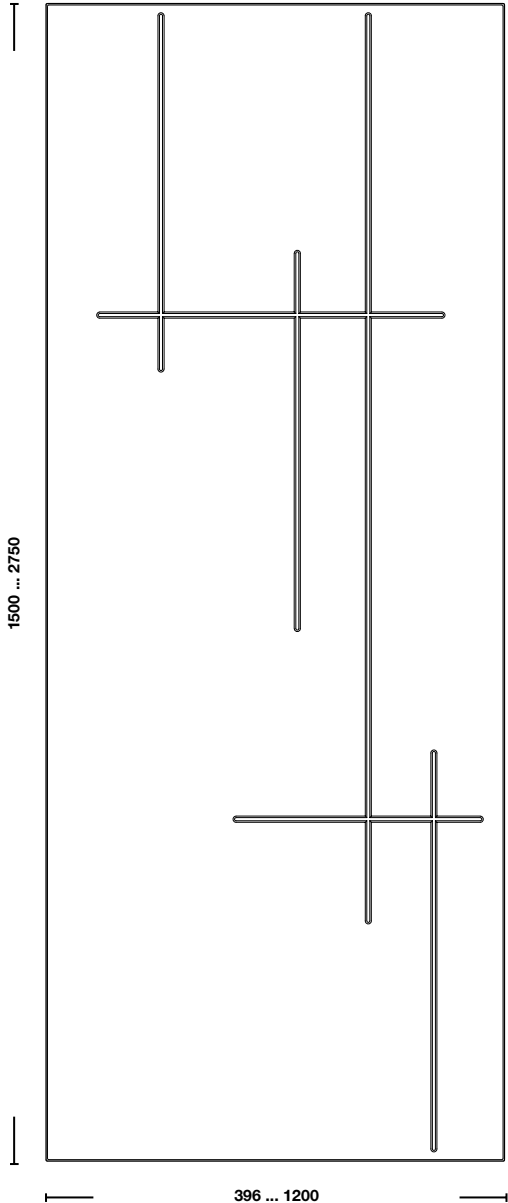
_Characteristics
base: MDF board
thickness: 16 mm
coating: matte films

To combine the drawing, the facades must have the same height and width



Collection of milling machines for PVC film

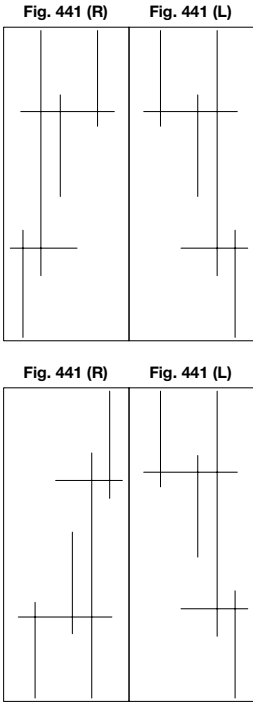
Fig. 441 (L*)



_Characteristics
base: MDF board
thickness: 16 mm
coating: matte films
* L/R - left, right version

To combine the drawing, the facades must have the same height and width

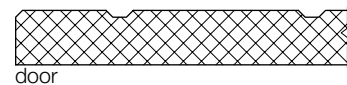
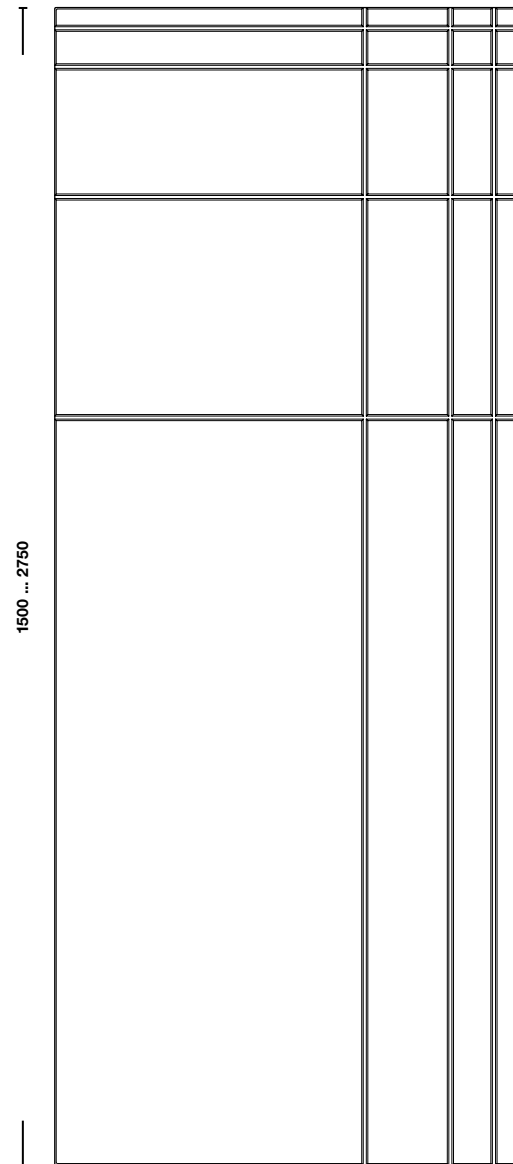
_Layout diagrams





Collection of milling machines for PVC film

Fig. 442 (L*)



_Characteristics
base: MDF board
thickness: 16 mm
coating: matte films
* L/R - left, right version

To combine the drawing, the facades must have the same height and width

_Layout diagrams

Fig. 442 (R) Fig. 442 (L)

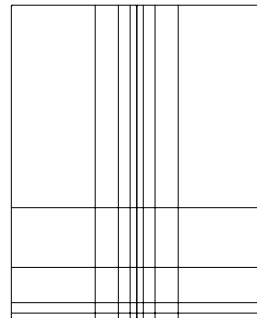
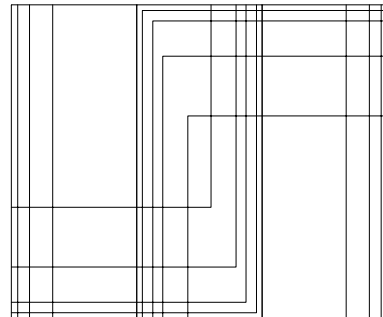
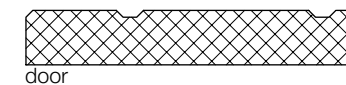
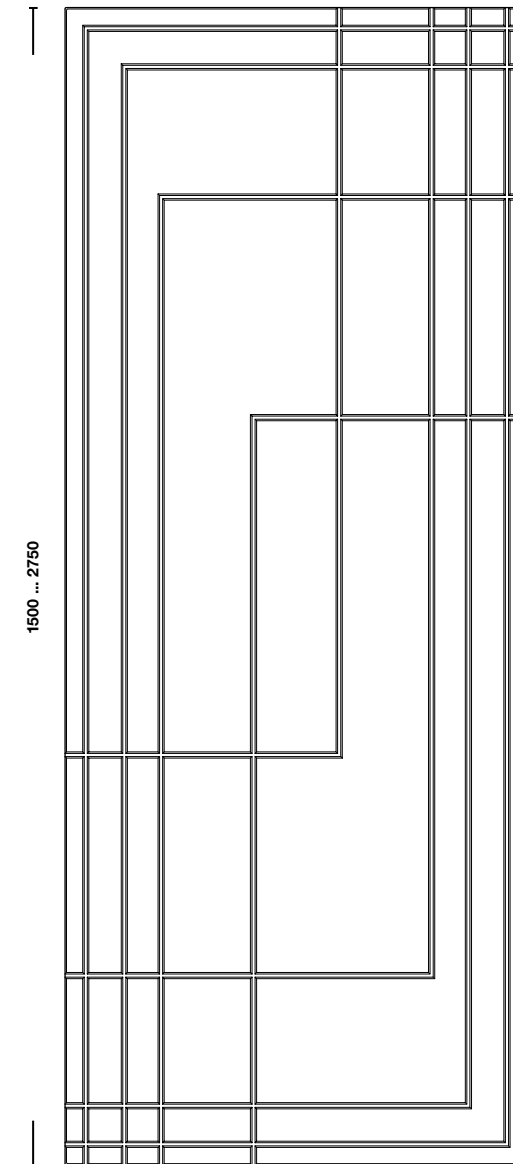


Fig. 442 (L) Fig. 443 (L) Fig. 442 (L)



Collection of milling machines for PVC film

Fig. 443 (L*)



_Characteristics
base: MDF board
thickness: 16 mm
coating: matte films
* L/R - left, right version

To combine the drawing, the facades must have the same height and width

_Layout diagrams

Fig. 443 (L) Fig. 443 (R)

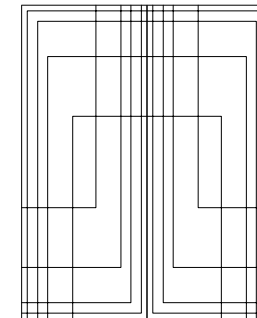
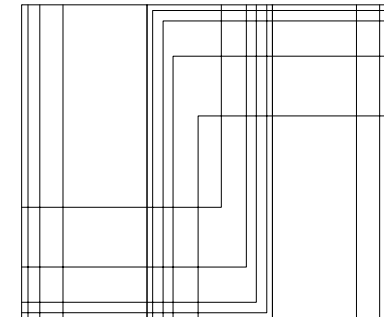


Fig. 442 (L) Fig. 443 (L) Fig. 442 (L)



Rules of operation of MDF facades

Furniture facades should be used in accordance with their functional purpose and in compliance with the following rules:

- Furniture facades are installed on cabinet furniture, and must be operated in dry and warm rooms that are not subject to temperature changes, have heating and ventilation at an air temperature not lower than +10 °C and no higher than 30 ° C with a relative humidity of 45-60%.
- It is unacceptable to expose facades to prolonged exposure to hot air over 70 °C (open oven, preheated stove, lighting and heaters, hot steam, etc.), as this can lead to deformation and peeling of the PVC film and paintwork.
- When installing decorative lighting devices, in order to avoid changing the color of the coating, it is recommended to leave a distance of at least 10 cm from the facade.
- It is not allowed to expose facades to mechanical impact (sharp objects, abrasive materials, acids).
- We recommend wiping the facades with 1% soap solution, a damp soft cloth (flannel, plush).
- It is not recommended to saw facades lined with PVC film. This can lead to a change in the tension of the film, its detachment, as well as to the rupture of the film.
- In the manufacture of door panels with a height of more than 1600 mm, it is recommended to use a door straightening system to avoid possible deformation of the product.

Transportation

- Transportation of facades is carried out by all types of closed transport, excluding moisture ingress. It is necessary to ensure the safety of the factory packaging during the transportation of facades.
- It is not allowed to store facades in warehouses with an air temperature below -15 °C.
- During transportation, it is necessary to completely exclude spontaneous movement of products.
- In order to avoid all kinds of damage, it is necessary to lay large parts by at least 2 people.
- The transfer of boxes with facades behind packing tapes is prohibited.

Product acceptance

The quality of the appearance of the furniture facade is visually assessed in daylight (without direct sunlight) or with uniform artificial lighting, identical to daylight, at a distance of 50 cm at right angles to the axis of the viewer, without the use of magnifying optical instruments, for a period of observation time of about 10-15 seconds.

Guarantee

The warranty is 24 months.

The warranty includes the elimination of defects on the facades caused by the fault of the manufacturer, as well as the replacement of facades with identified manufacturing defects.

The warranty does not cover malfunctions and defects caused by the following reasons:

- The presence of mechanical damage caused by loading and unloading, transportation, storage, installation.
- The presence of mechanical damage on the surfaces of facades, thermal effects or traces of exposure to chemicals, the ingress of a large volume of liquid on the product.
- In case of mechanical and other damages caused by natural wear of the product.
- In cases of damage to the product under the influence of force majeure (fire, flooding, etc. natural disasters).
- In case of intentional damage to the product.
- If the facades were subjected to sawing and milling of the front surface.

Tolerances

- For a part with a size of less than 2000 mm, dimensions of +/- 0.5 mm are allowed, dimensions of +/- 2 mm are allowed for more than 2000 mm.
- Defects 0.5 x 0.5 mm = 3 pieces per 1m2.
- Uniform shagreen is allowed.
- Restoration of small chips on the back of the facade with furniture wax.
- The manifestation of the MDF structure under the PVC film.
- It is allowed to change the structure, color and tone from the presented sample.

Not allowed

- Scratches on the front side.
- PVC peeling.
- Scuffs on the front side.

Crook

- For parts longer than 300 mm and less than 600 mm – 0.4 mm;
- For parts longer than 600 mm and less than 1200 mm – 3.5 mm;
- For parts longer than 1200 mm – 5 mm.

Rules for the care of facades

- The choice of material for facades often depends on how capricious this material is in care, whether it gets dirty quickly and how easy it is to clean. The durability of facades depends on how they are taken care of.
- When using facades, avoid direct UV rays on the coating so that it does not lose its original color.
- Do not allow direct contact with water. Remove moisture if it gets on the material.
- Wipe the surface of the facades from dust with a soft cloth slightly moistened with water (flannel, plush, microfiber).
- Greasy stains are well removed with a weak 1% soap solution. Do not use ether, acetone, gasoline and other solvents for this purpose.
- Do not use products containing abrasive and aggressive liquids (acids, alkalis, oils) to clean facades. As well as products not intended for furniture care - soda, powder, paste.
- In case of persistent contamination, we recommend using special cleaning products that are currently available in a wide range. In addition to cleaning qualities, these products have polishing, protective, preservative, aromatic and other useful properties. In this case, follow the instructions of the manufacturers of cleaning products on the procedure and field of their application.
- Do not use a steam cleaner to clean facades and do not allow prolonged exposure to thermal radiation (light from powerful lamps, unshielded microwave emitters, ovens). Excessive humidity can lead to peeling of the coating, and excessive lighting can lead to fading of the facade.

The responsibility for the quality of products manufactured with a deviation from the technology, at the request of the buyer, lies with the buyer. The consent to the manufacture of such products is the payment of the invoice or its confirmation by e-mail.

Notifications of all changes made by the manufacturer are published on the company’s website.

/NOTES

[illegible]

⚠ The catalogue is constantly updated. All changes are placed on the company's website.



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