

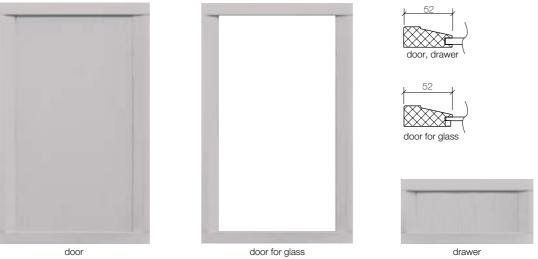


Limen P.2	Calisto P.4	Kronos P.6	Madeira P.8	Timber P.10
Timber grif P.10	Scandinavia P.12	Italy P.14	Ireland P.16	Spain P.18



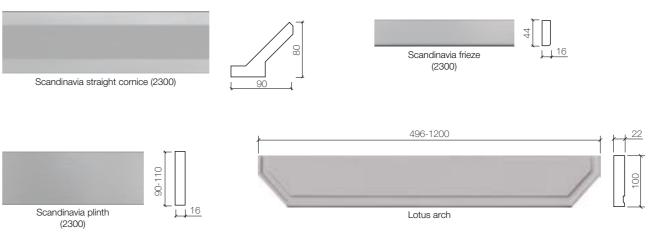
«LIMEN» prefabricated facade

Limen. The maximum size of the facade is 1200x1200, the minimum size is 116x246

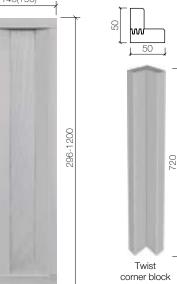


minimum dimensions with milling				
door	116	246		
door for glass	284	246		
profile thickness 22 mm				

material: solid ash tree









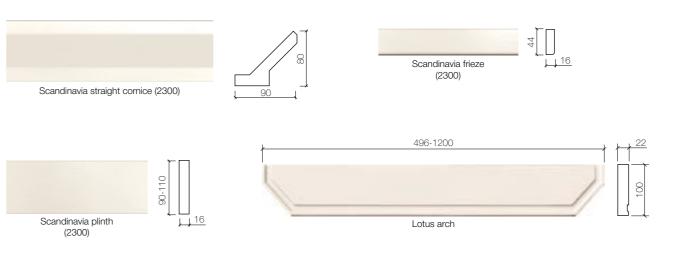
«CALISTO» prefabricated facade

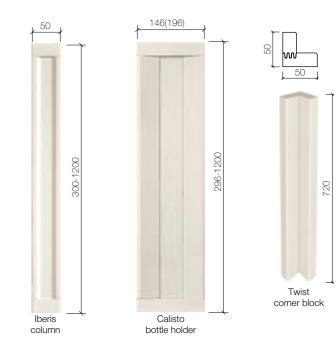
Calisto. The maximum size of the facade is 1200x1200, the minimum size is 116x246



minimum dimensions with milling				
door	116	246		
door for glass	284	246		
profile thickness 22 mm				

material: solid ash tree





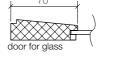


«KRONOS» prefabricated facade

Kronos. The maximum size of the facade is 1200x1200, the minimum size is 116x246





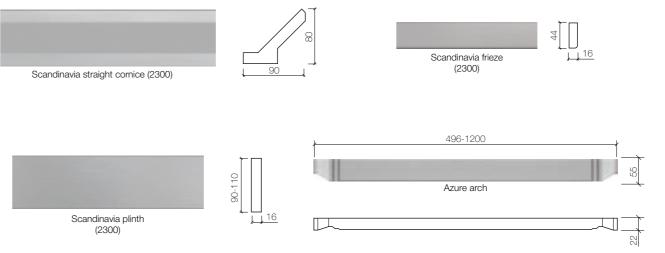


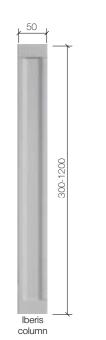
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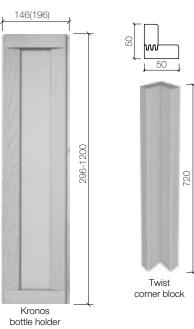
profile thickness 22 mm

material: solid ash tree





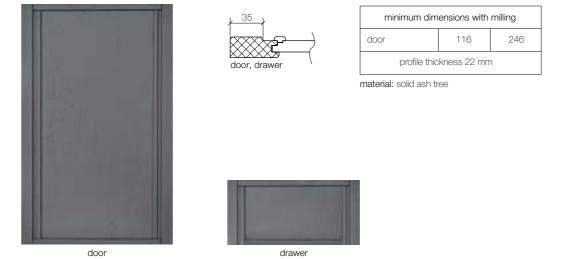


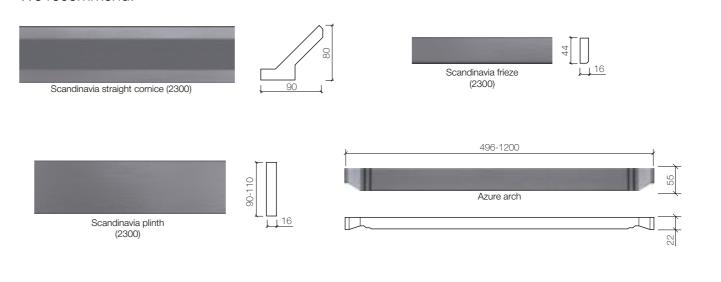


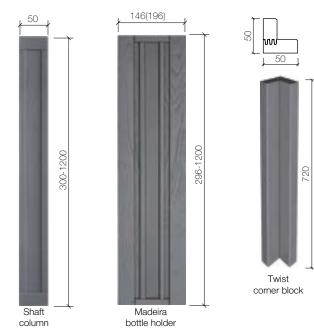


«MADEIRA» prefabricated facade

Madeira. The maximum size of the facade is 1200x1200, the minimum size is 116x246



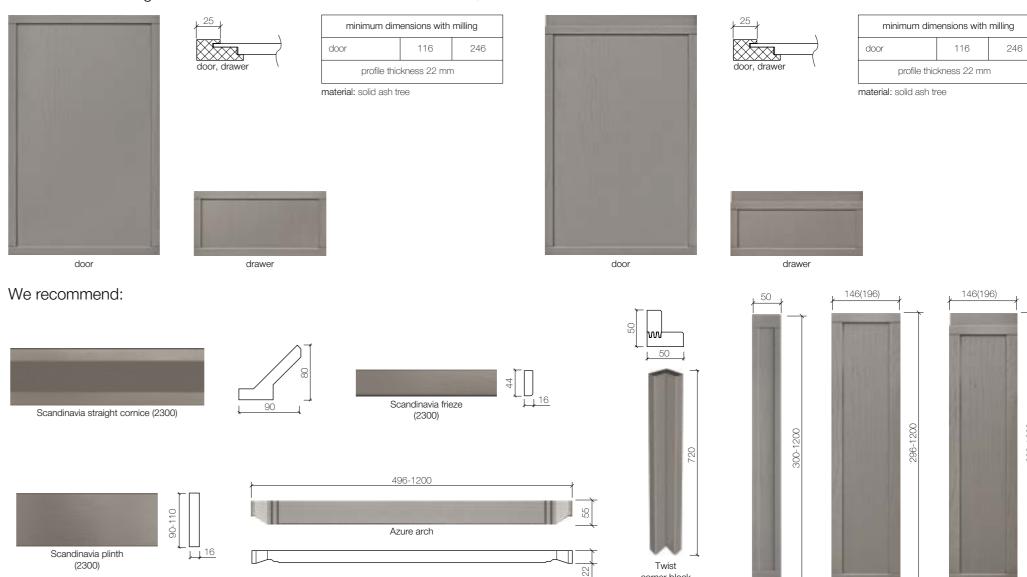






«TIMBER and TIMBER GRIF» prefabricated facade

Timber and Timber grif. The maximum size of the facade is 1200x1200, the minimum size is 116x246



Timber grif bottle holder

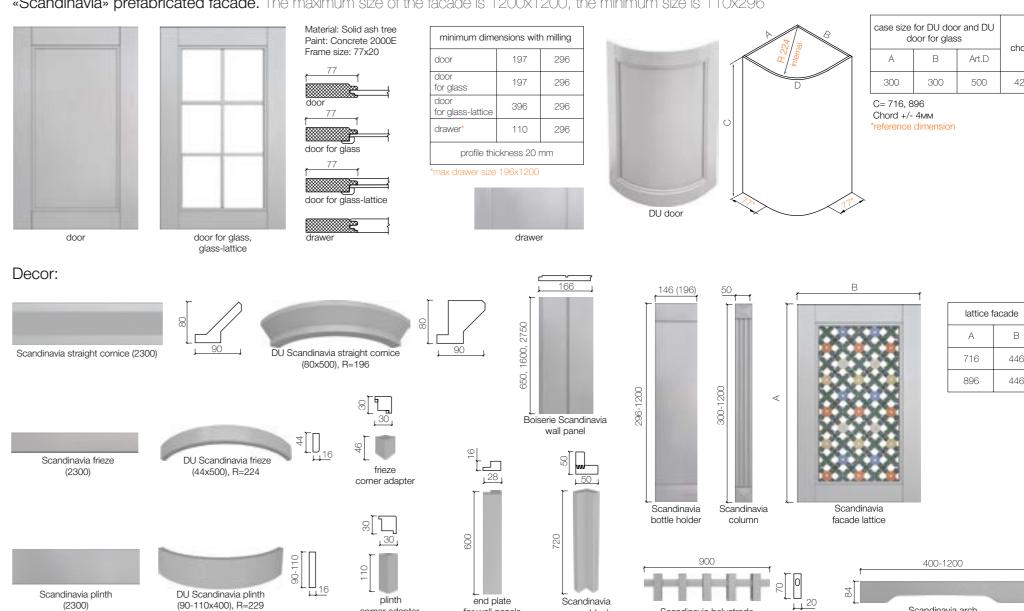
bottle holder



«SCANDINAVIA» facade series

(2300)

«Scandinavia» prefabricated facade. The maximum size of the facade is 1200x1200, the minimum size is 110x296



Scandinavia

corner block

Scandinavia balustrade

Scandinavia arch

end plate

for wall panels

corner adapter



«TALY» facade series

Italy balustrade (1200)

Italy plinth (2300)



Italy plinth pad

corner block

Italy bottle holder

(65x500), R=174

DU Italy plinth (110x400), R=174

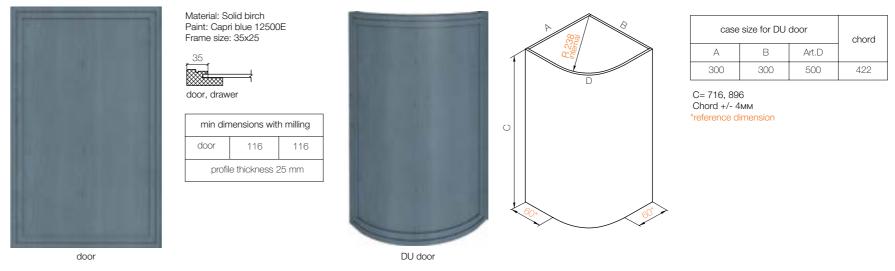
Italy pediment

Italy bracket (50)

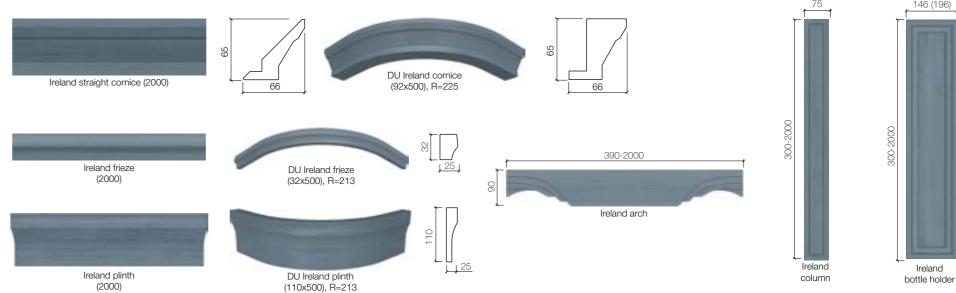


«IRELAND» facade series

«Ireland» prefabricated facade. The maximum size of the facade is 1200x1200, the minimum size is 116x116

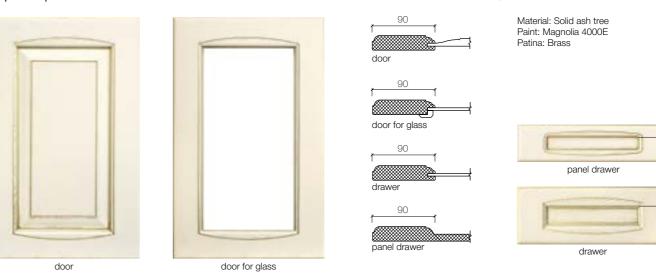


Decor:



«SPAIN» facade series

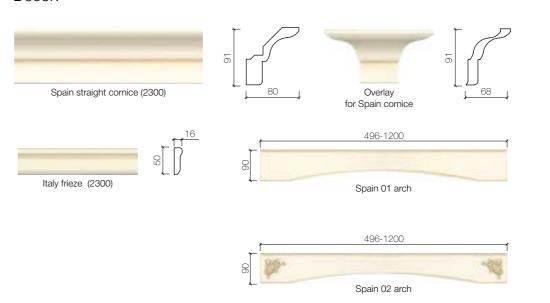
«Spain» prefabricated facade. The maximum size of the facade is 1200x1200, the minimum size is 110x284



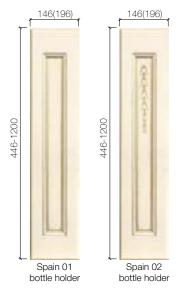
minimum dimensions with milling				
door	284	284		
door for glass	284	284		
drawer*	140	284		
panel drawer	110	284		
profile thickness 22 mm				

*max drawer size 283x1200

Decor:









Veneered facades

List of colors for veneered facades













loft oak

rustic oak

satin walnut







base: MDF board sheet size: 2800x1030 thickness: 19mm thickness: 19mm facade size: max 2750x1000, min 110x110 the color of the reverse side matches the color of the front side Facade painting in colors: Alder 2500E, Erle oak 3500E, Wenge 5000E, Italian walnut 5500E, Cognac oak 6000E, Old wood 13500E.

The direction of the texture along the height of the facade (texture by width available)

There is possibility of different shades of veneer and stain

Technical information

Color palette of wood products

Scandinavia*

Facade painting in colors: White 1000E, Concrete 2000E, Graphite 3000E, Magnolia 4000E, Wenge 5000E + color palette according to the Ral and Wood color catalogue.

Italv*

Facade painting in colors: Facade painting in colors: Facade painting in colors: White 1000E, Concrete 2000E, Graphite 3000E, Magnolia 4000E, Wenge 5000E, Cognac Oak 6000E, + color palette according to the Ral and Wood color catalog. Patina: gold, silver, black, brass, platinum.

Ireland

Facade painting in colors: Alder 2500E, Erle oak 3500E, Guarneri walnut 4500E, Wenge 5000E, Italian walnut 5500E, Cognac oak 6000E, Graphite wood 6500E, Pumpkin 7500E, Coal dust 9500E, Moss green 10500E, Purple 11500E, Capri blue 12500E, Old wood 13500E, Cocoa 14500E.

Spain*

Facade painting in colors: White 1000E, Concrete 2000E, Graphite 3000E, Magnolia 4000E + color palette according to the Ral and Wood color catalogue. Patina: gold, silver, black, brass, platinum.

Limen, Calisto, Kronos, Madeira, Timber, Timber grif*

Facade painting in colors: White 1000E, Concrete 2000E, Graphite 3000E, Magnolia 4000E + color palette according to the Ral and Wood color catalogue.

*Additional colors on special terms.

Capri blue 12500E

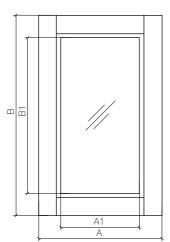
Old wood 13500E

Cocoa 14500E

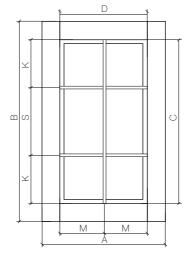


20

Scandinavia*

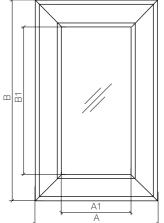


Calculation of the glass size for the «St» facade: A1=A-132 mm, B1=B-132 mm



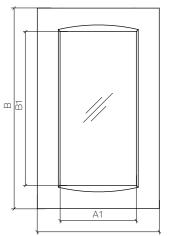
Calculation of the lattice size for the «Str» facade: C=B-130 mm, D=A-130 mm, S=C/3+30 mm, K=(C-S)/2, M=D/2

Italy**



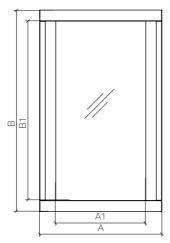
Calculation of the glass size for the «St» facade: A1=A-166 mm, B1=B-166 mm

Spain**



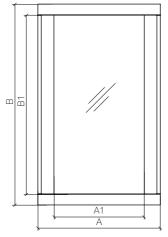
Calculation of the glass size for the «St» facade: A1=A-160 mm, B1=B-160 mm

Limen**



Calculation of the glass size for the «St» facade: A1=A-90 mm, B1=B-58 mm

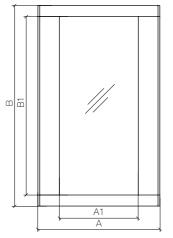
Calisto**



Calculation of the glass size for the «St» facade: A1=A-90 mm, B1=B-58 mm

Kronos**

21



Calculation of the glass size for the «St» facade: A1=A-126 mm, B1=B-58 mm

^{*} Direction of the texture on the panels along the height of the facade (except for the box / bottle holder. (B))
** The direction of the texture on the panels is along the height of the facade.

THE NATURAL WOOD AND VENEER PRODUCTS OPERATING RULES

Natural wood products (hereinafter referred to as "product") are a "living" material that reacts to all changes in the environment. If the operating rules are not followed, the following natural defects may occur: warping of the surface of the product, cracking of the surface, subsidence, drying of the lamellas (glued parts of the furniture board) relative to each other.

BASIC OPERATING RULES

- The air humidity in the room where the product is located should correspond to 45-60% at a temperature of 18-25o C.
- Avoid direct sunlight
- The product should be installed at least 1 meter from heating devices (heating radiators, electric heaters, etc.).
- Clean and maintain with products that contain wax. Do not use abrasive products, as well as products containing alcohol additives or solvents.
- Do not place hot objects on the surface of the product without a thermal insulation pad.
- You need to wipe the dust only with a soft cloth flannel, velvet, suede
- To prevent cracking of products, it is recommended to pre-drill all mounting holes and only after that to mount the product.
- Installation of products can be carried out only after the temperature of the product equals the ambient temperature.

If the delivery of natural wood products was carried out in conditions of negative temperature, it is necessary to immediately wipe it indoors with a clean, dry soft cloth, both outside and inside to remove condensate.

ACCEPTANCE OF PRODUCTS

The quality of the appearance of the furniture facade is visually assessed in daylight (without direct sunlight) or with uniform artificial lighting, identical to daylight, at a distance of 50 cm at a right angle to the plane of the product, without the use of magnifying optical instruments, over a period of observation of about 10-15 seconds.

Claims for discrepancies in overall dimensions, appearance are accepted before drilling, installation and operation of products, since during operation and humidity in the room, the tree has natural process of shrinkage or growth

WARRANTY

Warranty 24 months.

The warranty obligations include the elimination of defects on the facades that arose through the fault of the manufacturer, as well as the replacement of facades with identified manufacturing defects.

The warranty does not cover malfunctions and defects caused by the following reasons:

- The presence of mechanical damage resulting from loading and unloading operations, transportation, storage, installation.
- . The presence on the surfaces of the facades of mechanical damage, thermal effects or traces of exposure to chemicals, the ingress of a large volume of liquid on the product.
- In case of mechanical and other damages resulting from natural wear and tear of the product.
- In cases of damage to the product under the influence of force majeure (fire, flooding, and other natural disasters).
- Intentional damage to the product.
- If the facades were subjected to sawing and milling of the front surface.
- In case of violation of the rules of operation, namely, non-compliance with the parameters of the temperature regime and humidity in the room.

TOLERANCES

Dimensions:

- for products up to 120mm ± 0.6mm;
- for products over 120 to 315mm ± 1mm;
- for products over 315 to 1000mm \pm 1.6mm;
- for products above 1000mm ± 2mm;
- chord ±4 mm;
- diagonal ±2 mm.
- Cracks of natural origin are allowed on the front and back surfaces of the wood structure.
- On the front and back surfaces, the presence of a seam of splicing of elements of the product is allowed.
- The failure (crack) of the adhesive joint is a natural deformation due to changes in humidity during operation and transportation, and is not a manufacturing defect.
- Due to the different arrangement of fibers in the structure of the tree, when coated with paintwork materials, different shades are possible, which is not a manufacturing defect.
- The natural texture of wood, including knots, wormholes and other defects, is considered the norm in the finished product.
- The shape, structure and color are not a constant and recurring parameter on the front and back surfaces of the product and are the norm.
- The tonality of the color of the product can change its shade depending on the density of a particular area of wood.
- Craters, bubbles, punctures are allowed on the front surface in the amount of not more than 2 pieces per 0.3 m2.
- The color tone of the dyed exhibition samples may differ from the color tone of the finished product.

DAMAGE

- for parts with a length of more than 300 mm and less than 600 mm 0.4 mm;
- for parts with a length of more than 600 mm and less than 1200 mm 3.5 mm;
- for parts longer than 1200 mm 5 mm;
- for DU, DV, DR, DP parts with a length of less than 940 mm 3.5 mm;
- for DU, DV, DR, DP parts with a length of more than 940 mm 5 mm.

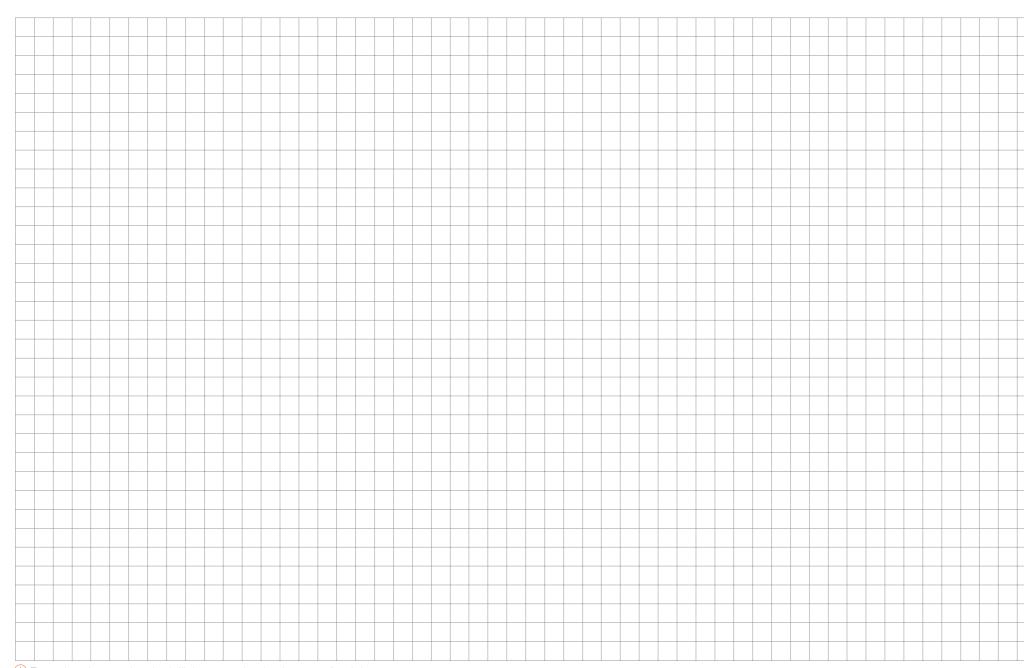
These rules are advisory in nature. When using wood products, the consumer should take into account that this document contains only part of the recommendations. More detailed information is contained in the technical-scientific and operational literature and is freely available.

Responsibility for the quality of products manufactured with violation of technology, at the request of the buyer, lies with the buyer. Consent to the manufacture of such products is the payment of the invoice or its confirmation by e-mail.

Notices of all changes made by the manufacturer are published on the company's website.

22

Notes



① The catalogue is constantly updated. All changes are placed on the company's website. Edition April 2021

